



EC3SBW 15W Isolated DC-DC Converters

Application Note V13 December 2020

ISOLATED DC-DC Converter EC3SBW SERIES APPLICATION NOTE



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1. Introduction

The EC3SBW series offer 15 watts of output power in a 1.00x1.00x0.4 inches copper packages. The EC3SBW series has a 4:1 wide input voltage range of 9-36 and 18-75VDC and provides a precisely regulated output. This series has features such as high efficiency, 1500VDC of isolation and allows an ambient operating temperature range of -40°C to 85°C (de-rating above 71 °C). The modules are fully protected against input UVLO (under voltage lock out), output over-current, over-voltage protection and continuous short circuit conditions. Furthermore, the standard control functions include remote on/off and adjustable output voltage. All models are very suitable for distributed power architectures, telecommunications, battery operated equipment and industrial applications.

2. DC-DC Converter Features

- 15W Isolated Output
- 1"x1"x0.4" Shielded Metal Case
- Efficiency to 88%
- 4:1 Input Range
- Regulated Outputs
- Fixed Switching Frequency
- Input Under Voltage Protection
- Over Current Protection
- Remote On/Off
- Continuous Short Circuit Protection
- Without Tantalum Capacitors inside
- Safety Meets IEC/EN/UL 62368-1

3. Electrical Block Diagram

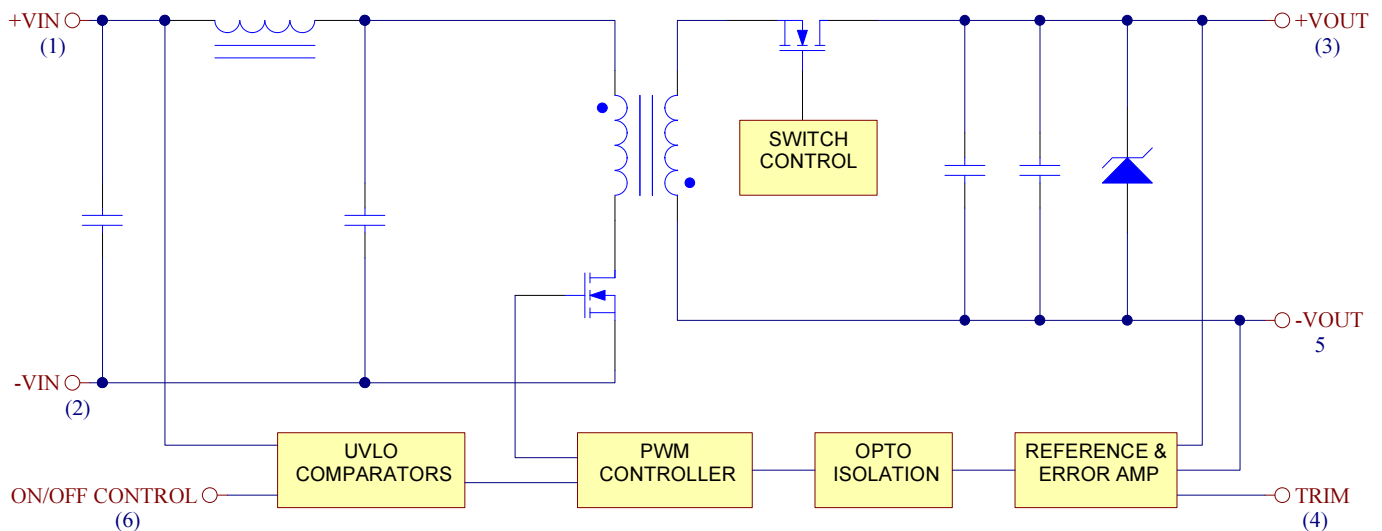


Figure1 Electrical Block Diagram of XXS33 and XXS05



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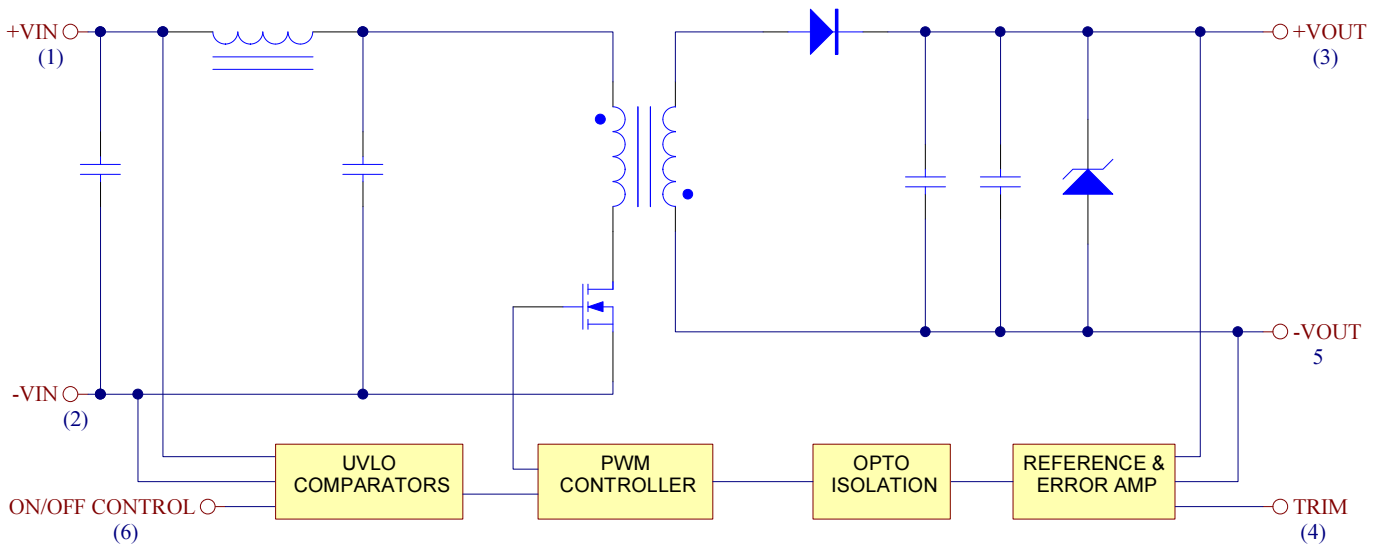


Figure2 Electrical Block Diagram of XXS12 and XXS15

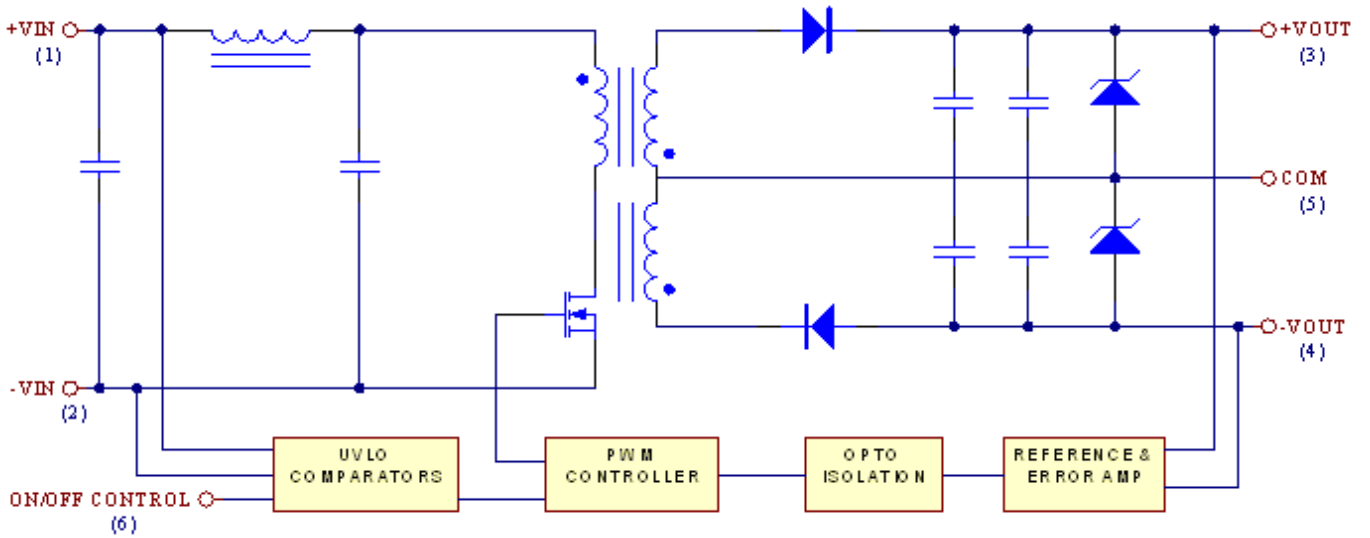


Figure3 Electrical Block Diagram of dual output module



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4. Technical Specifications

(All specifications are typical at nominal input, full load at 25°C unless otherwise noted.)

ABSOLUTE MAXIMUM RATINGS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Input Voltage						
Continuous		24V _{in}	-0.3		36	Vdc
		48V _{in}	-0.3		75	
Transient	100ms	24V _{in}			50	Vdc
		48V _{in}			100	
Operating Ambient Temperature	Derating, Above 71°C	All	-40		+85	°C
Case Temperature		All			105	°C
Storage Temperature		All	-55		+125	°C
Input/Output Isolation Voltage	1 minute	All			1500	Vdc

INPUT CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Operating Input Voltage		24V _{in}	9	24	36	Vdc
		48V _{in}	18	48	75	
Maximum Input Current	100% Load, Vin=9V	24V _{in}			2100	mA
	100% Load, Vin=18V	48V _{in}			1000	
No-Load Input Current	Vin=Nominal input	24S33		60		mA
		24S05		70		
		24S12		30		
		24S15		30		
		24D05		30		
		24D12		30		
		24D15		30		
		48S33		40		
		48S05		40		
		48S12		20		
		48S15		20		
		48D05		20		
		48D12		20		
48D15		20				
Off Converter Input Current	Shutdown input idle current	All		4	10	mA
Inrush Current (I ² t)	As per ETS300 132-2	All			0.1	A ² s
Input Reflected-Ripple Current	P-P thru 12uH inductor, 5Hz to 20MHz	All			30	mA



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OUTPUT CHARACTERISTIC

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Output Voltage Set Point	Vin=Nominal Vin, Io=Io.max, Tc=25°C	Vo=3.3V	3.2505	3.3	3.3495	Vdc
		Vo=5V	4.925	5	5.075	
		Vo=12V	11.82	12	12.18	
		Vo=15V	14.775	15	15.225	
		Vo=±5V	4.925	5	5.075	
		Vo=±12V	11.82	12	12.18	
		Vo=±15V	14.775	15	15.225	
Output Voltage Balance	Vin=Nominal, Io=Io _{max} , Tc=25°C	Dual			±2.0	%
Output Voltage Regulation						
Load Regulation	Io= Full Load to min. Load	Single Dual			±0.2 ±1.0	%
Line Regulation	Vin=High line to Low line Full Load	Single Dual			±0.2 ±0.5	%
Cross Regulation	Load cross variation 10%/100%	Dual			±5	%
Temperature Coefficient	Tc=-40°C to 85°C	All			±0.03	%/°C
Output Voltage Ripple and Noise						
Peak-to-Peak	Full Load, 20MHz bandwidth 10uF tantalum and 1uF Ceramic capacitor	Vo=3.3V			75	mV
		Vo=5V			75	
		Vo=±5V			75	
		Vo=15V			100	
		Vo=12V			100	
		Vo=±15V			100	
		Vo=±12V			100	
Operating Output Current Range		Vo=3.3V	0		4000	mA
		Vo=5V	0		3000	
		Vo=12V	0		1250	
		Vo=15V	0		1000	
		Vo=±5V	0		±1500	
		Vo=±12V	0		±625	
		Vo=±15V	0		±500	
Output DC Current-Limit Inception	Output Voltage=90% Vo, nominal	All	110	140	175	%
Maximum Output Capacitance	Full load, Resistance	Vo=3.3V			4000	uF
		Vo=5V			3000	
		Vo=12V			1250	
		Vo=15V			1000	
		Vo=±5V			1500	
		Vo=±12V			625	
		Vo=±15V			470	



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DYNAMIC CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Output Voltage Current Transient						
Step Change in Output Current	75% to 100% of Io,max	All			±5	%
Setting Time (within 1% V _{Onominal})	di/dt=0.1A/us	All			250	us
Turn-On Delay and Rise Time						
Turn-On Delay Time, From On/Off Control	V _{on/off} to 10%V _{o,set}	All		10		ms
Turn-On Delay Time, From Input	V _{in,min.} to 10%V _{o,set}	All		10		ms
Output Voltage Rise Time	10%V _{o,set} to 90%V _{o,set}	All		10		ms

EFFICIENCY

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
100% Load	V _{in} =Nominal V _{in} , I _o =I _{o,max} , T _c =25°C	24S33		87		%
		24S05		87		
		24S12		87		
		24S15		88		
		24D05		85		
		24D12		87		
		24D15		88		
		48S33		88		
		48S05		88		
		48S12		87		
		48S15		87		
		48D05		85		
		48D12		87		
		48D15		87		

ISOLATION CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Input to Output	1 minutes	All			1500	Vdc
Isolation Resistance		All	1000			MΩ
Isolation Capacitance		All		1000		pF

FEATURE CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Switching Frequency		All		400		KHz
On/Off Control, Positive Remote On/Off logic						
Logic Low (Module Off)	V _{on/off} at I _{on/off} =1.0mA	All	0		1.2	V
Logic High (Module On)	V _{on/off} at I _{on/off} =0.1uA	All	3.5 or Open Circuit		75	V



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PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Switching Frequency		All		400		KHz
On/Off Current (for both remote on/off logic)	I _{on/off} at V _{on/off} =0.0V	All		0.3	1	mA
Leakage Current (for both remote on/off logic)	Logic High, V _{on/off} =15V	All			30	uA
Off Converter Input Current	Shutdown input idle current	All		4	10	mA
Output Voltage Trim Range	P _{out} =max rated power	Single	-10		+10	%
Output Over Voltage Protection	Zener or TVS Clamp	V _o =3.3V V _o =5V V _o =12V V _o =15V V _o =±5V V _o =±12V V _o =±15V		3.9 6.2 15 18 ±6.2 ±15 ±18		Vdc

GENERAL SPECIFICATIONS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
MTBF	I _o =100% of I _{o,max} ; T _a =25°C per MIL-HDBK-217F	S33&S05 Others		950 1300		K hours
Weight		All		18		grams



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5. Main Features and Functions

5.1 Operating Temperature Range

The EC3SBW series converters can be operated by a wide ambient temperature range from -40°C to 85°C (de-rating above 71°C). The standard model has a Copper case and case temperature can not over 105°C at normal operating.

5.2 Remote On/Off

The EC3SBW series allows the user to switch the module on and off electronically with the remote on/off feature. All models are available in "positive logic" versions. The converter turns on if the remote on/off pin is high ($>3.5\text{Vdc}$ or open circuit). Setting the pin low (0 to $<1.2\text{Vdc}$) will turn the converter off. The signal level of the remote on/off input is defined with respect to ground. If not using the remote on/off pin, leave the pin open (converter will be on).

5.3 UVLO (Under Voltage Lock Out)

Input under voltage lockout is standard on the EC3SBW unit. The unit will shut down when the input voltage drops below a threshold, and the unit will operate when the input voltage goes above the upper threshold.

5.4 Over Current Protection

All models have internal over current and continuous short circuit protection. The unit operates normally once the fault condition is removed. At the point of current limit inception, the converter will go into hiccup mode protection.

5.5 Over Voltage Protection

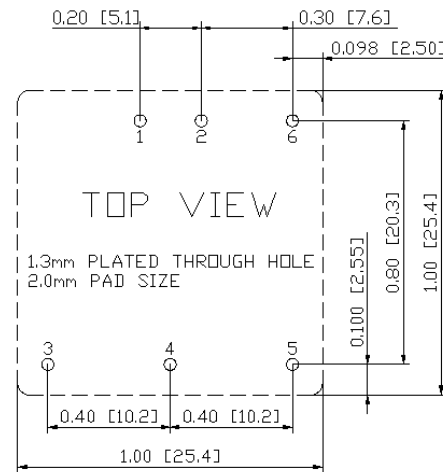
The over-voltage protection consists of a zener diode to limiting the out voltage.

6. Applications

6.1 Recommended Layout PCB Footprints and Soldering Information

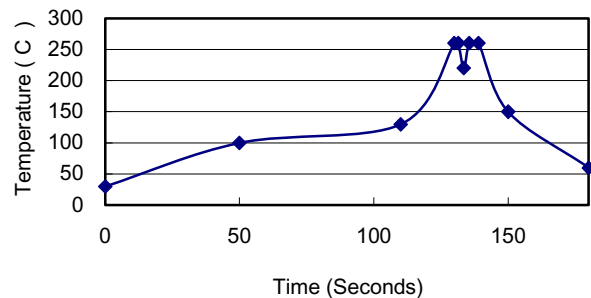
The system designer or the end user must ensure that other components and metal in the vicinity of the converter meet the spacing requirements to which the system is approved. Low resistance and low inductance

PCB layout traces are the norm and should be used where possible. Due consideration must also be given to proper low impedance tracks between power module, input and output grounds. The recommended footprints and soldering profiles are shown as Figure4.



Note: Dimensions are in inches (millimeters)

Lead Free Wave Soldering Profile



Note :

1. Soldering Materials: Sn/Cu/Ni
2. Ramp up rate during preheat: $1.4^{\circ}\text{C}/\text{Sec}$ (From 50°C to 100°C)
3. Soaking temperature: $0.5^{\circ}\text{C}/\text{Sec}$ (From 100°C to 130°C), 60 ± 20 seconds
4. Peak temperature: 260°C , above 250°C 3~6 Seconds
5. Ramp up rate during cooling: $-10.0^{\circ}\text{C}/\text{Sec}$ (From 260°C to 150°C)

Figure4 Recommended PCB Layout Footprints and Wave Soldering Profiles for SB packages

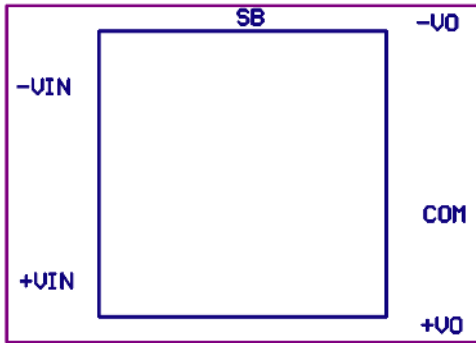


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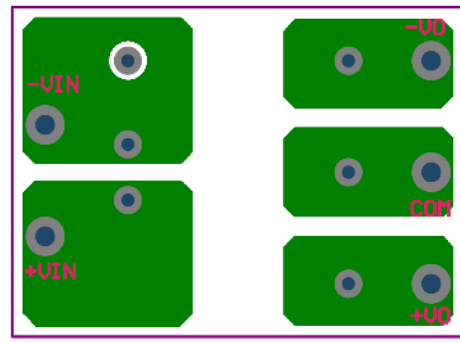
6.2 Power De-Rating Curves for EC3SBW Series

Operating Ambient Temperature Range : -40°C ~ 85°C (Drating Above 71°C).



Top Overlay

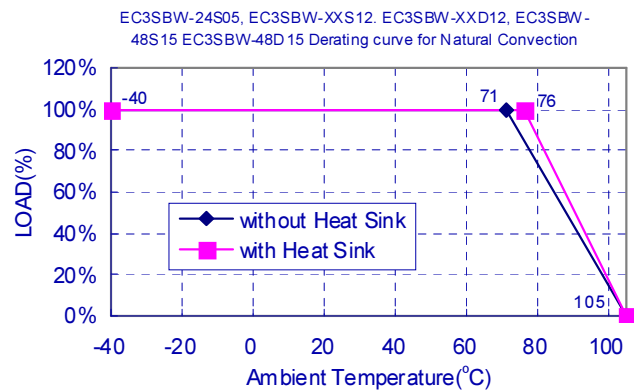
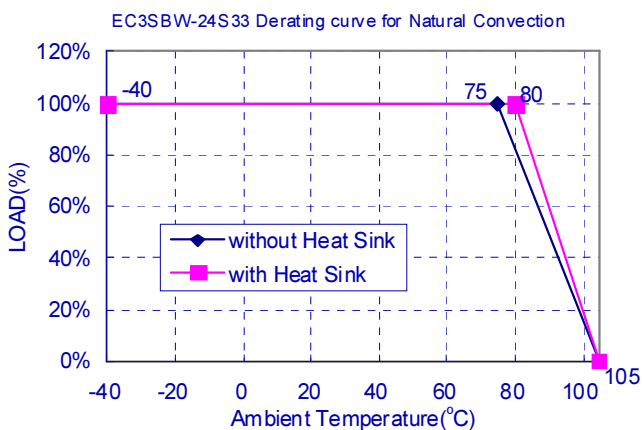
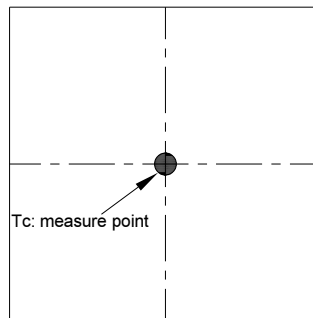
Thermal test board top



Bottom Layer

Thermal test board bottom

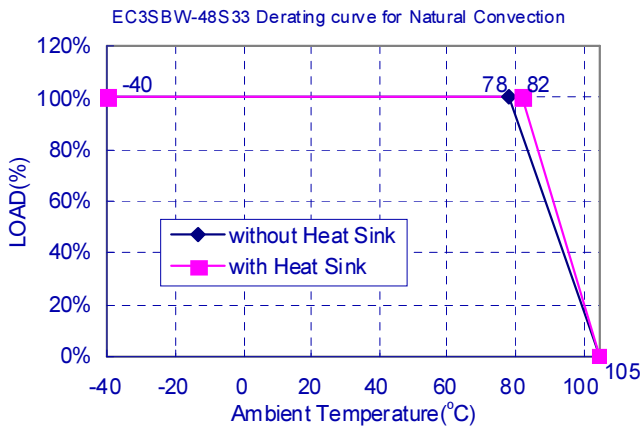
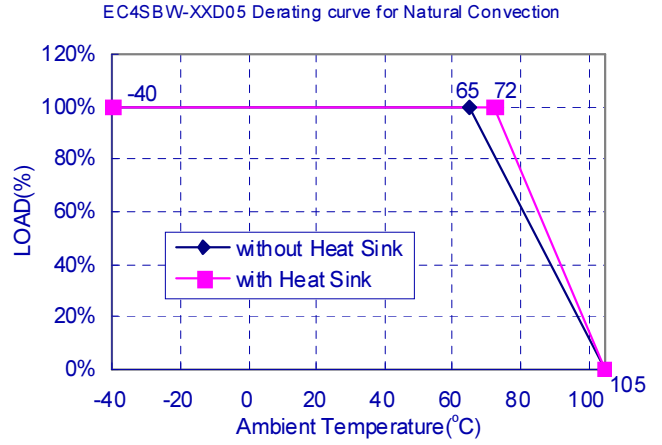
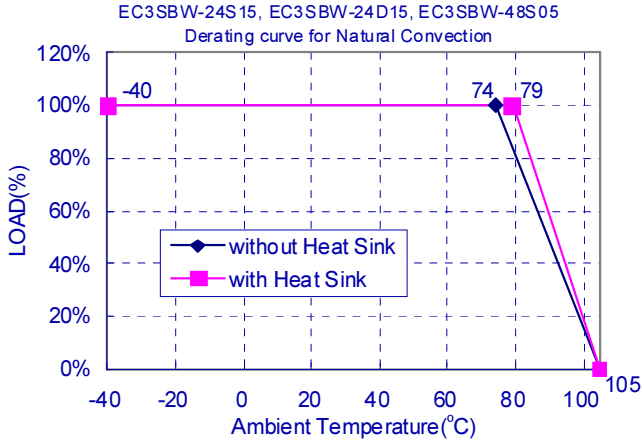
Maximum case temperature under any operating condition should not exceed 105°C.





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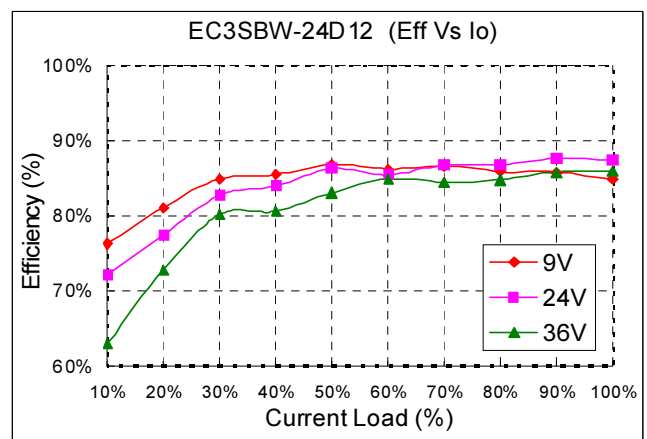
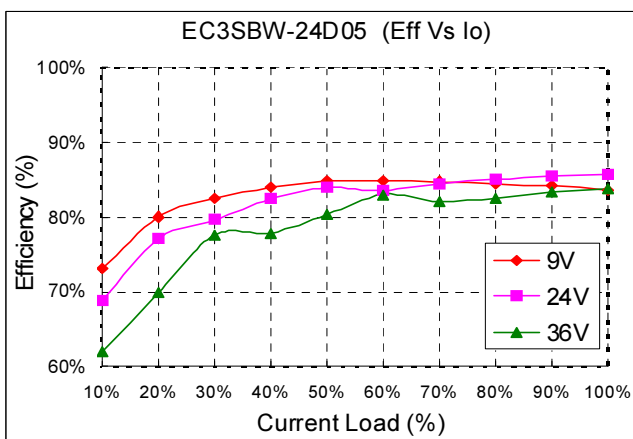
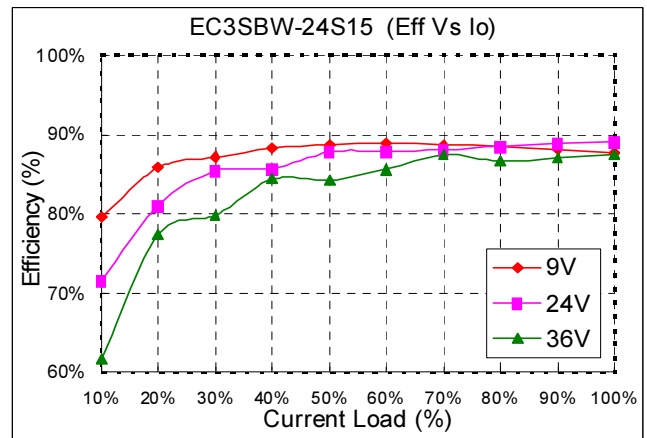
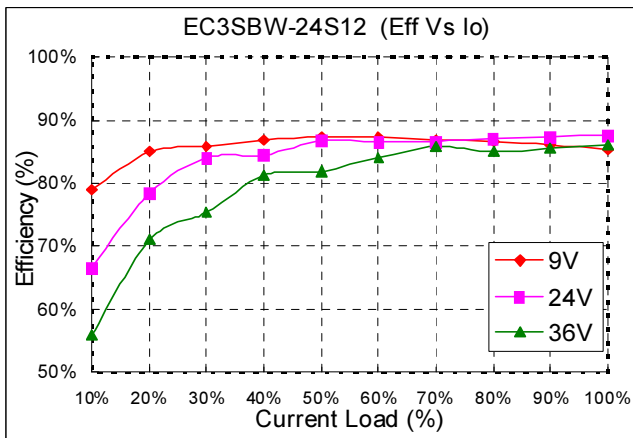
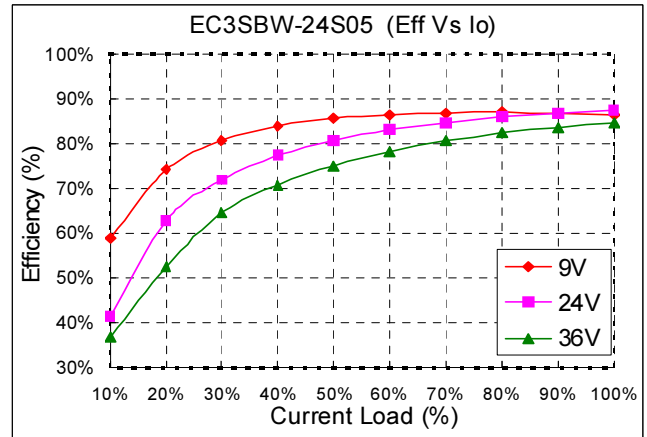
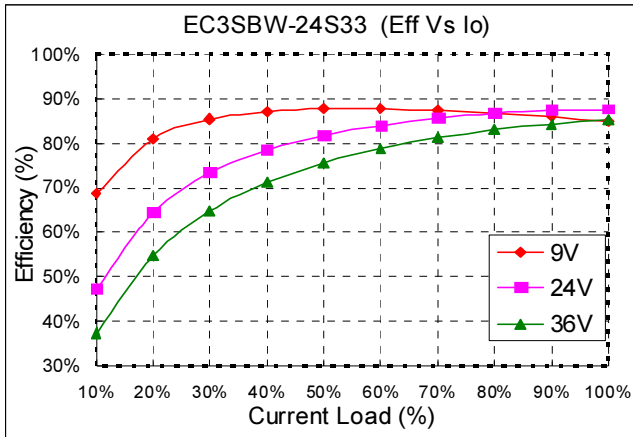




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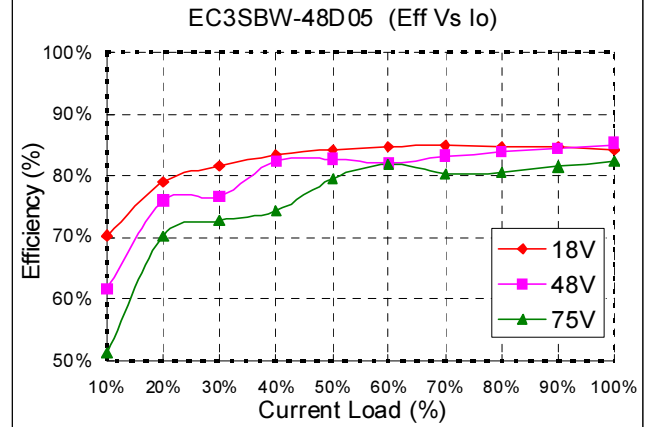
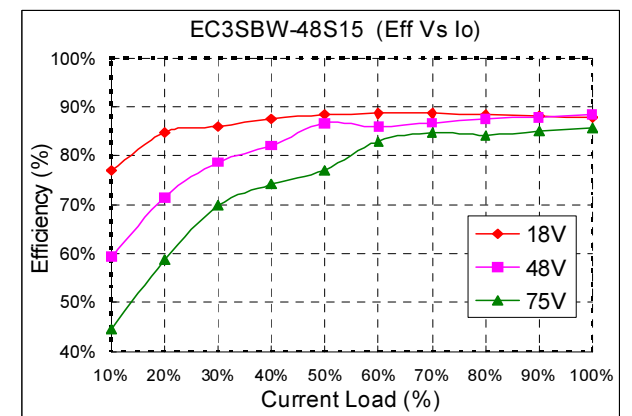
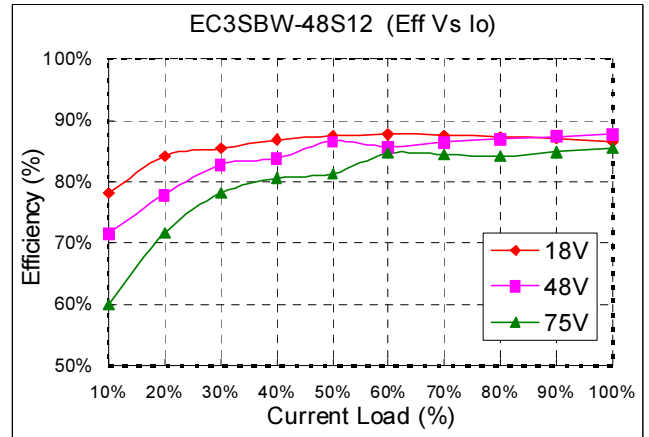
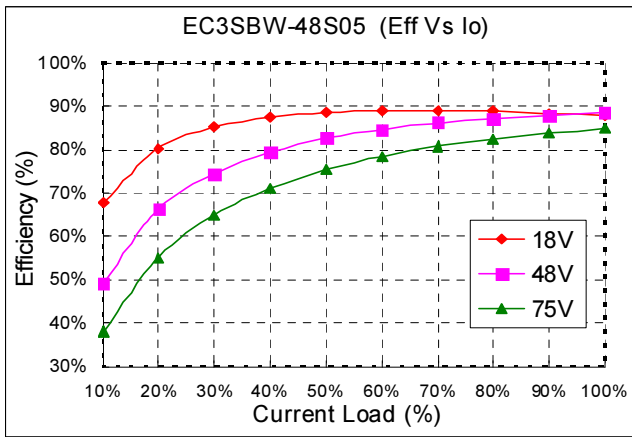
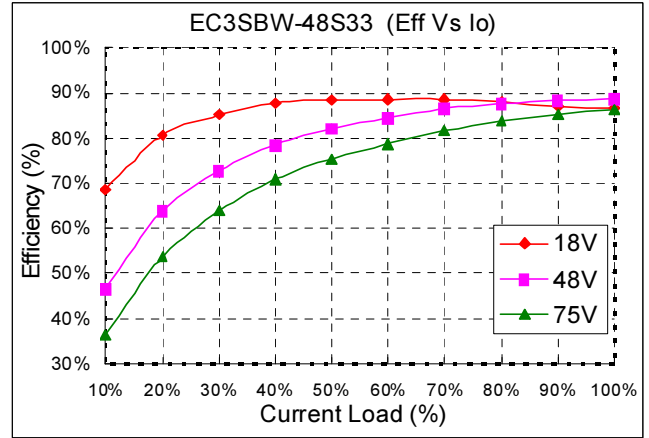
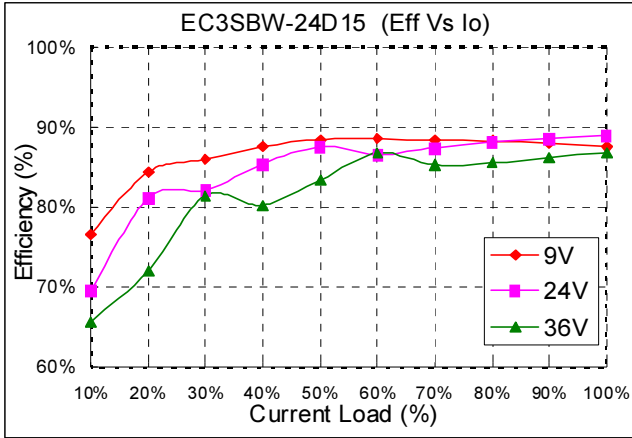
6.3 Efficiency vs. Load Curves





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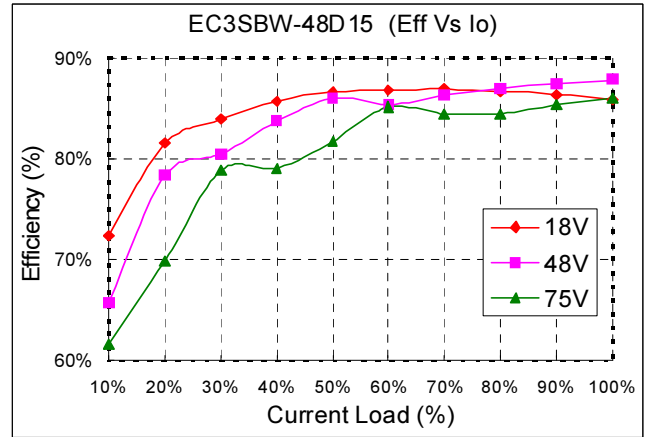
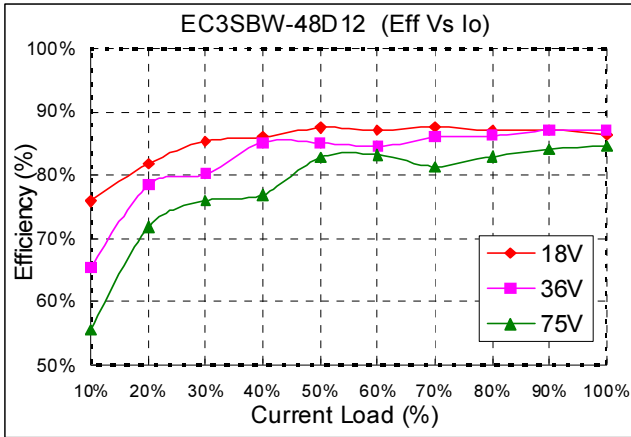
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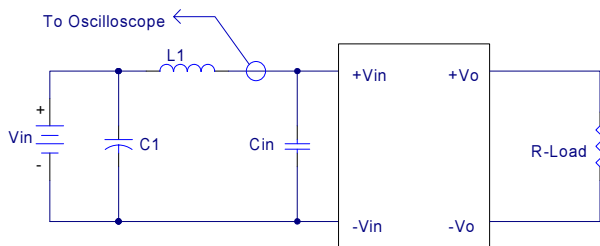
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6.4 Input Capacitance at the Power Module

The converters must be connected to low AC source impedance. To avoid problems with loop stability source inductance should be low. Also, the input capacitors (Cin) should be placed close to the converter input pins to de-couple distribution inductance. However, the external input capacitors are chosen for suitable ripple handling capability. Low ESR capacitors are good choice. Circuit as shown in Figure5 represents typical measurement methods for reflected ripple current. C1 and L1 simulate a typical DC source impedance. The input reflected-ripple current is measured by current probe to oscilloscope with a simulated.

source Inductance (L1)



L1: 12uH
 C1: None
 Cin: 33uF ESR<0.7ohm @100KHz

Figure5 Input Reflected-Ripple Test Setup

6.5 Test Set-Up

The basic test set-up to measure parameters such as efficiency and load regulation is shown in Figure6. When testing the modules under any transient conditions please ensure that the transient response of the source is sufficient to power the equipment under test. We can calculate the

- Efficiency
- Load regulation and line regulation.

The value of efficiency is defined as:

$$\eta = \frac{V_O \times I_O}{V_{IN} \times I_{IN}} \times 100\%$$

Where

V_O is output voltage,
 I_O is output current,
 V_{IN} is input voltage,
 I_{IN} is input current.

The value of load regulation is defined as:

$$Load.reg = \frac{V_{FL} - V_{NL}}{V_{NL}} \times 100\%$$

Where

V_{FL} is the output voltage at full load
 V_{NL} is the output voltage at 10% load

The value of line regulation is defined as:

$$Line.reg = \frac{V_{HL} - V_{LL}}{V_{LL}} \times 100\%$$

Where

V_{HL} is the output voltage of maximum input voltage at full load.
 V_{LL} is the output voltage of minimum input voltage at full load.

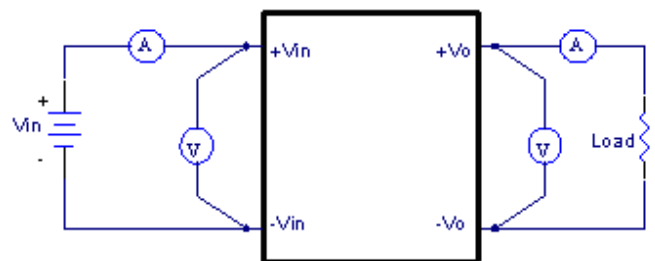


Figure6 EC3SBW Series Test Setup

6.6 Output Voltage Adjustment

In order to trim the voltage up or down one needs to connect the trim resistor either between the trim pin and -Vo for trim-up and between trim pin and +Vo for trim-down. The output voltage trim range is ±10%. This is shown in Figures 7 and 8:

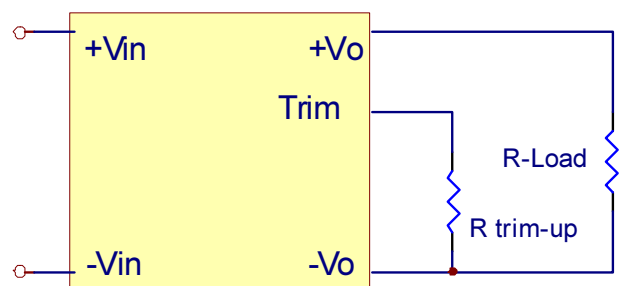


Figure7 Trim-up Voltage Setup

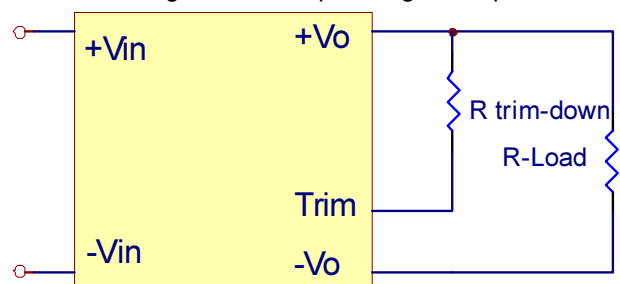


Figure8 Trim-down Voltage Setup



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1. The value of R_{trim-up} defined as:

$$R_{trim-up} = \left(\frac{V_r \times R1 \times (R2 + R3)}{(V_o - V_{o,nom}) \times R2} \right) - R_t \text{ (K}\Omega\text{)}$$

Where

R_{trim-up} is the external resistor in Kohm.

V_{o,nom} is the nominal output voltage.

V_o is the desired output voltage.

R1, R_t, R2, R3 and V_r are internal to the unit and are defined in Table 1.

Table 1 – Trim up and Trim down Resistor Values

Model Number	Output Voltage(V)	R1 (KΩ)	R2 (KΩ)	R3 (KΩ)	R _t (KΩ)	V _r (V)
EC3SBW24S33 EC3SBW48S33	3.3	2.74	1.8	0.27	9.1	1.24
EC3SBW24S05 EC3SBW48S05	5.0	2.32	2.32	0	8.2	2.5
EC3SBW24S12 EC3SBW48S12	12.0	6.8	2.4	2.32	22	2.5
EC3SBW24S15 EC3SBW48S15	15.0	8.06	2.4	3.9	27	2.5

For example, to trim-up the output voltage of 5.0V module (EC3SBW-24S05) by 10% to 5.5V, R_{trim-up} is calculated as follows:

$$V_o - V_{o,nom} = 5.5 - 5.0 = 0.5V$$

$$R1 = 2.32 \text{ K}\Omega$$

$$R2 = 2.32 \text{ K}\Omega$$

$$R3 = 0 \text{ K}\Omega$$

$$R_t = 8.2 \text{ K}\Omega,$$

$$V_r = 2.5 \text{ V}$$

$$R_{trim-up} = \left(\frac{2.5 \times 2.32 \times (2.32 + 0)}{0.5 \times 2.32} \right) - 8.2 = 3.4(\text{K}\Omega)$$

2. The value of R_{trim-down} defined as:

$$R_{trim-down} = R1 \times \left(\frac{V_r \times R1}{(V_{o,nom} - V_o) \times R2} - 1 \right) - R_t \text{ (K}\Omega\text{)}$$

Where

R_{trim-down} is the external resistor in Kohm.

V_{o,nom} is the nominal output voltage.

V_o is the desired output voltage.

R1, R_t, R2, R3 and V_r are internal to the unit and are defined in Table 1

For example, to trim-down the output voltage of 5.0V module (EC3SBW-12S05) by 10% to 4.5V, R_{trim-down} is calculated as follows:

$$V_{o,nom} - V_o = 5.0 - 4.5 = 0.5V$$

$$R1 = 2.32 \text{ K}\Omega$$

$$R2 = 2.32 \text{ K}\Omega$$

$$R3 = 0 \text{ K}\Omega$$

$$R_t = 8.2 \text{ K}\Omega$$

$$V_r = 2.5 \text{ V}$$

$$R_{trim-down} = 2.32 \times \left(\frac{(2.5 \times 2.32)}{0.5 \times 2.32} - 1 \right) - 8.2 = 1.08 \text{ (K}\Omega\text{)}$$

The typical value of R_{trim-up}

	3.3V	5V	12V	15V
Trim up %	R _{trim-up} (KΩ)			
1%	109.30	107.80	256.61	325.63
2%	50.10	49.80	117.31	149.31
3%	30.37	30.47	70.87	90.54
4%	20.50	20.80	47.65	61.16
5%	14.58	15.00	33.72	43.53
6%	10.63	11.13	24.44	31.77
7%	7.81	8.37	17.80	23.38
8%	5.70	6.30	12.83	17.08
9%	4.06	4.69	8.96	12.18
10%	2.74	3.40	5.86	8.26

The typical value of R_{trim-down}

	3.3V	5V	12V	15V
Trim down %	R _{trim-down} (KΩ)			
1%	144.88	105.48	372.59	416.08
2%	66.52	47.48	171.89	190.51
3%	40.40	28.15	105.00	115.32
4%	27.34	18.48	71.55	77.72
5%	19.50	12.68	51.48	55.17
6%	14.28	8.81	38.10	40.13
7%	10.55	6.05	28.54	29.39
8%	7.75	3.98	21.37	21.33
9%	5.57	2.37	15.80	15.07
10%	3.83	1.08	11.34	10.05

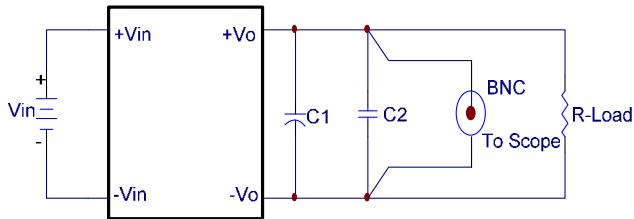


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6.7 Output Ripple and Noise Measurement

The test set-up for noise and ripple measurements is shown in Figure9. A coaxial cable was used to prevent impedance mismatch reflections disturbing the noise readings at higher frequencies. Measurements are taken with output appropriately loaded and all ripple/noise specifications are from D.C. to 20MHz Band Width.



Note: C1: 10uF tantalum capacitor

C2: 1uF Ceramic capacitor

Figure9 Output Voltage Ripple and Noise Measurement Set-Up

6.8 Output Capacitance

The EC3SBW series converters provide unconditional stability with or without external capacitors. For good transient response low ESR output capacitors should be located close to the point of load. These series converters are designed to work with load capacitance to see technical specifications.



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7. Safety & EMC

7.1 Input Fusing and Safety Considerations.

The EC3SBW series converters have not an internal fuse. However, to achieve maximum safety and system protection, always use an input line fuse. We recommended a fast acting fuse 3.15A for 24Vin models and 1.5A for 48Vin models. Figure10 circuit is recommended by a Transient Voltage Suppressor diode across the input terminal to protect the unit against surge or spike voltage and input reverse voltage.

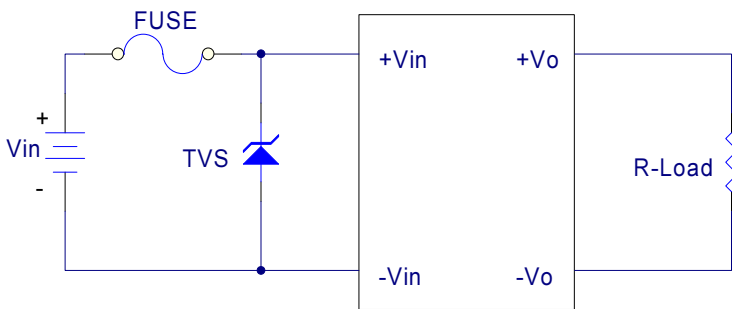
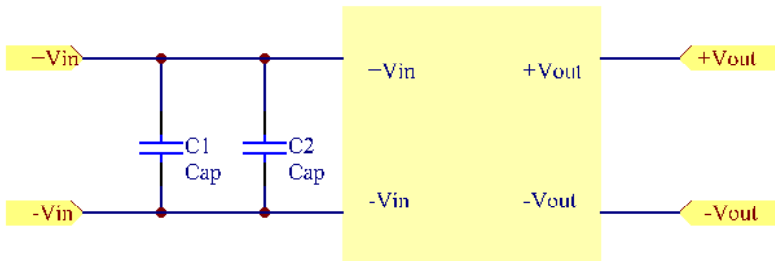


Figure10 Input Protection

7.2 EMC Considerations

EMI Test standard: EN55022 Class A Conducted Emission
 Test Condition: Input Voltage: Nominal, Output Load: Full Load



Figur11 Connection circuit for conducted EMI testing

Model No.	EN55022 class A				
	C1	C2	Model No.	C1	C2
EC3SBW-24S33	6.8uF/50V	6.8uF/50V	EC3SBW-48S33	2.2uF/100V	2.2uF/100V
EC3SBW-24S05	6.8uF/50V	6.8uF/50V	EC3SBW-48S05	2.2uF/100V	2.2uF/100V
EC3SBW-24S12	6.8uF/50V	6.8uF/50V	EC3SBW-48S12	2.2uF/100V	2.2uF/100V
EC3SBW-24S15	6.8uF/50V	6.8uF/50V	EC3SBW-48S15	2.2uF/100V	2.2uF/100V
EC3SBW-24D05	6.8uF/50V	6.8uF/50V	EC3SBW-48D05	2.2uF/100V	2.2uF/100V
EC3SBW-24D12	6.8uF/50V	6.8uF/50V	EC3SBW-48D12	2.2uF/100V	2.2uF/100V
EC3SBW-24D15	6.8uF/50V	6.8uF/50V	EC3SBW-48D15	2.2uF/100V	2.2uF/100V

Note: All of capacitors are ceramic capacitors and 1812 size.



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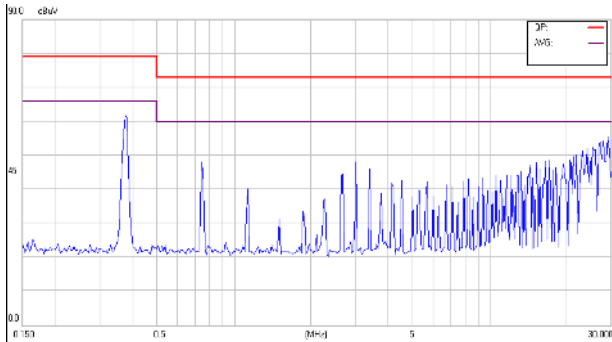


Figure12 Conducted Class A of EC3SBW-24S33

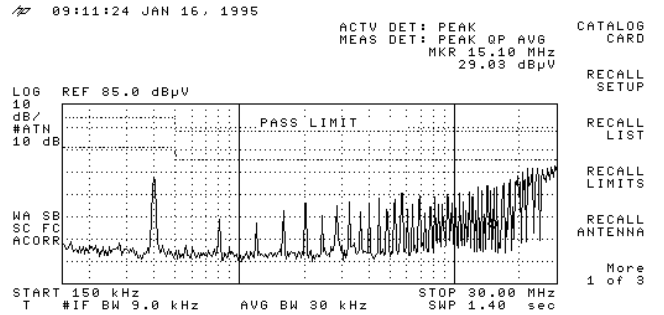


Figure13 Conducted Class A of EC3SBW-24S05

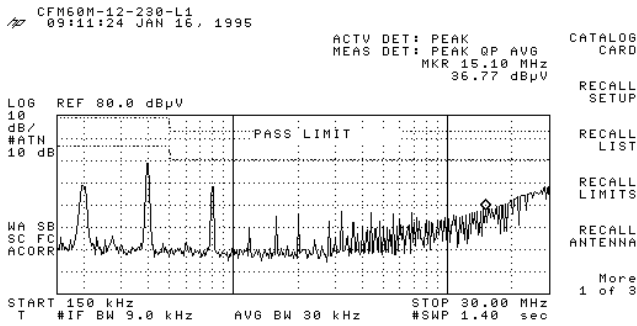


Figure14 Conducted Class A of EC3SBW-24S12

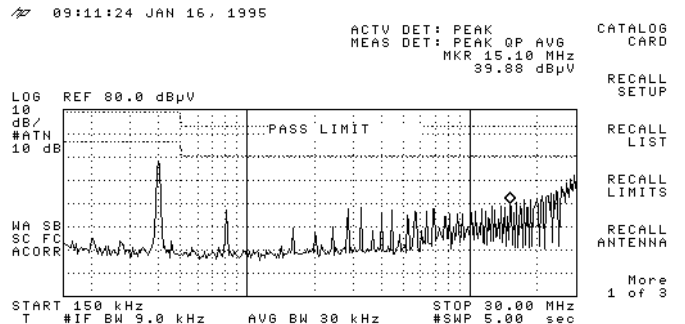


Figure15 Conducted Class A EC3SBW-24S15

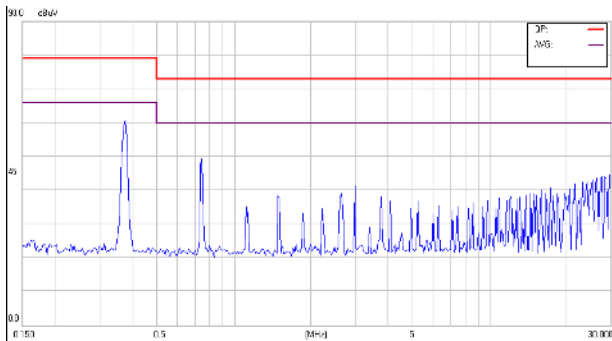


Figure16 Conducted Class A of EC3SBW-24D05

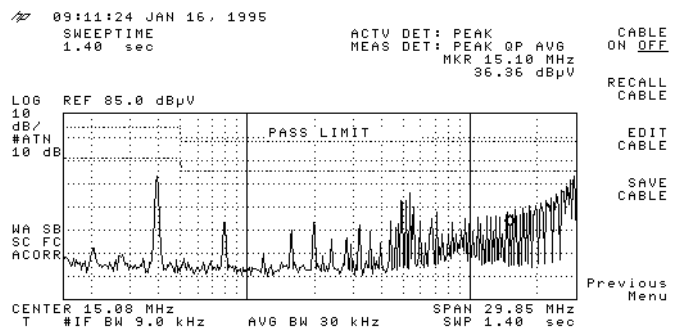


Figure17 Conducted Class A of EC3SBW-24D12

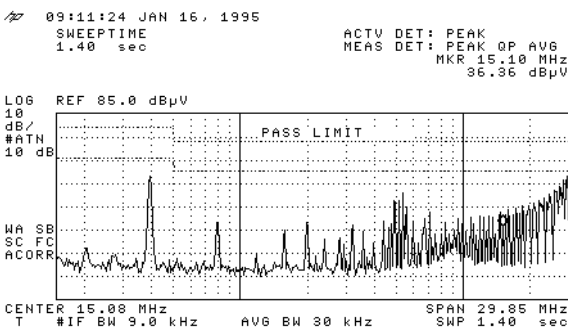


Figure18 Conducted Class A of EC3SBW-24D15

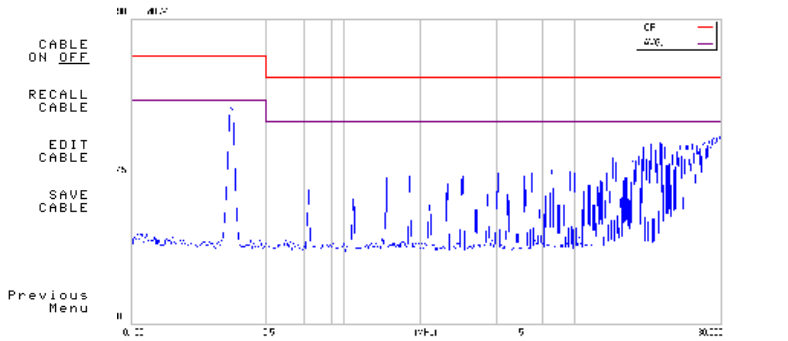


Figure19 Conducted Class A of EC3SBW-48S33



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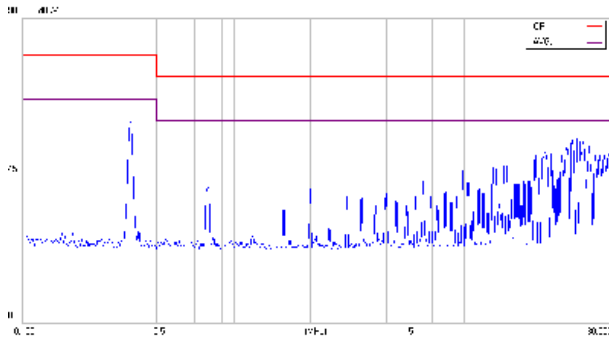


Figure20 Conducted Class A of EC3SBW-48S05

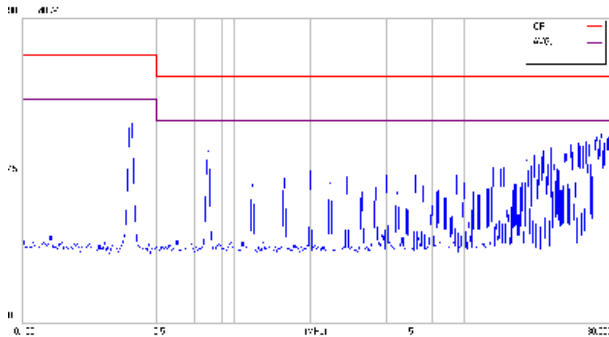


Figure22 Conducted Class A of EC3SBW-48S15

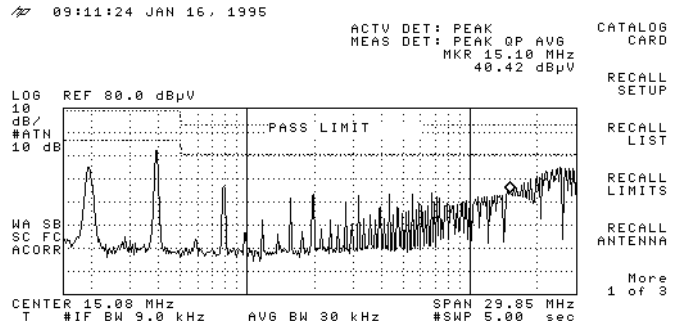


Figure21 Conducted Class A of EC3SBW-48S12

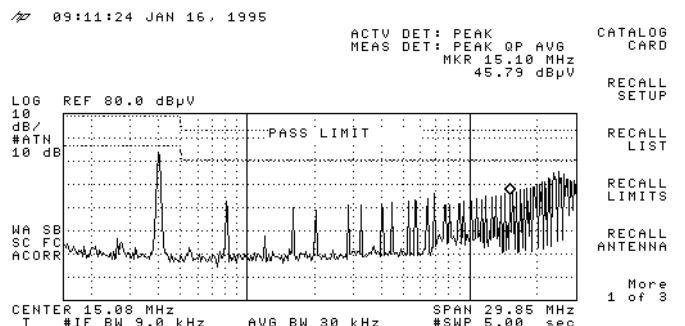


Figure23 Conducted Class A of EC3SBW-48D05

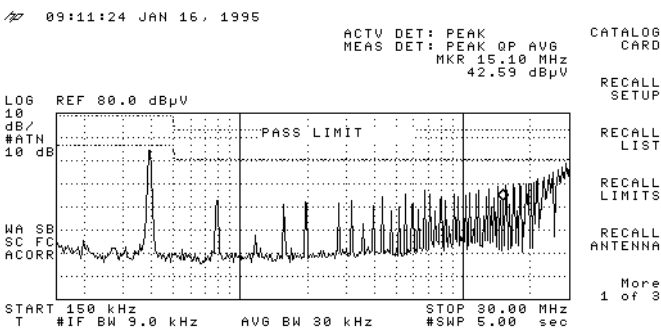


Figure24 Conducted Class A of EC3SBW-48D12

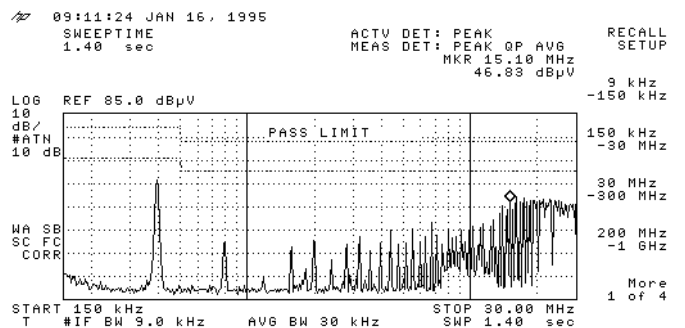


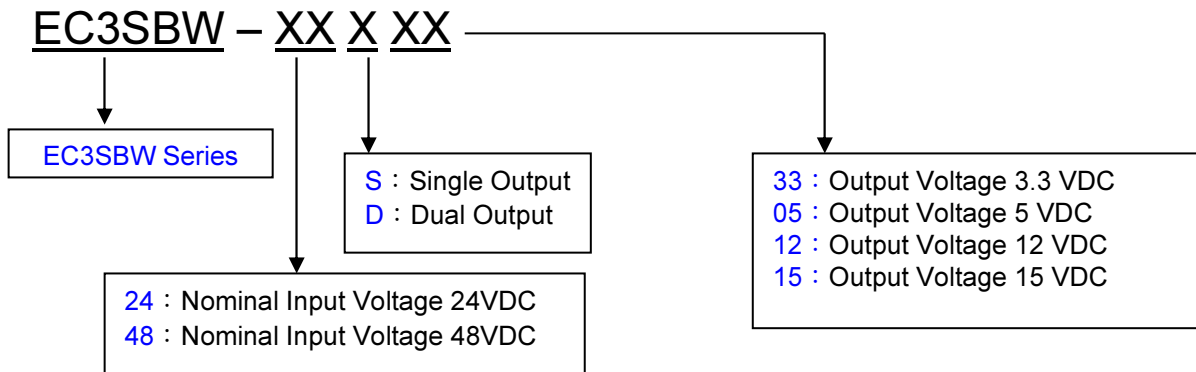
Figure25 Conducted Class A of EC3SBW-48D15



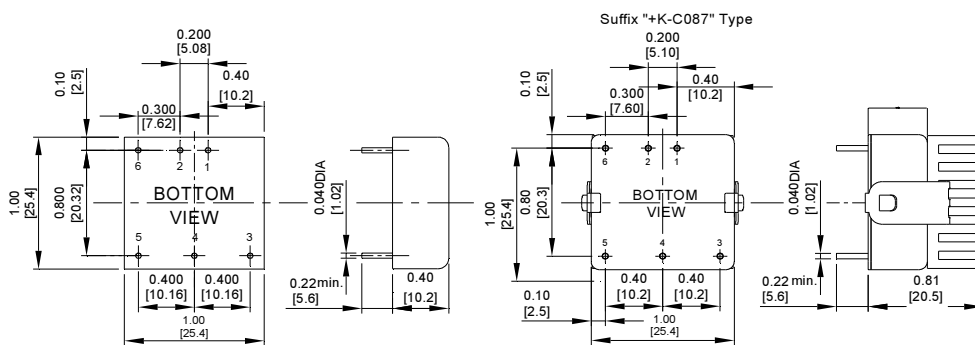
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8. Part Number



9. Mechanical Specifications



NOTE: Pin Size is 0.04±0.004 Inch (1.0±0.1 mm)DIA
All Dimensions In Inches (mm)
Tolerances Inches: X.XX= ±0.02 , X.XXX= ±0.010
Millimeters: X.X= ±0.5 , X.XX=±0.25

Pin	PIN CONNECTION	
	DIP Function	
1	+Input	+Input
2	-Input	-Input
3	+V Output	+V Output
4	Trim	Common
5	-V Output	-V Output
6	Remote	Remote

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