



# TEST REPORT: RPS-45-12

## 45W Single Output Medical Type

### ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

### ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

### ■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST  
OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 11.40V ~ 13.20V	I/P : 230VAC O/P: MIN LOAD TA: 25°C	CH1: 11.14V ~ 13.67V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 2.0% ~ -2.0%	I/P : 115VAC / 264VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.21% ~ -0.26%
3	LINE REGULATION (MAX.)	V1 : 0.5% ~ -0.5%	I/P : 115VAC / 264VAC O/P: FULL LOAD TA: 25°C	V1: 0.00% ~ -0.05%
4	LOAD REGULATION (MAX.)	V1 : 2.0% ~ -2.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA: 25°C	V1: 0.21% ~ -0.26%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA: 25°C	TEST< 3.333 %
6	RIPPLE & NOISE(Max)	V1 : 100 mVp-p	I/P : 230VAC	V1 : 50.4 mVp-p
			O/P: FULL LOAD TA: 25°C	
high frequency :		low frequency :		
7	SET UP TIME (MAX.)	230VAC : 500ms 115VAC : 500ms	I/P : 230VAC I/P : 115VAC	230VAC : 88ms 115VAC : 66ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage		

8	RISE TIME (MAX.)	230VAC : 30ms 115VAC : 30ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 6.0ms 115VAC : 6.8ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage	INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage		
9	HOLD UP TIME (TYP.)	230VAC : 30ms 115VAC : 12ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 64.8ms 115VAC : 20.8ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage		
10	DYNAMIC LOAD	V1 : 1200 mVp-p	I/P : 230VAC O/P: (1) Full/Min load 50% duty/120HZ (2) Full/Min load 50% duty/1KHZ TA: 25°C	V1: (1). 372.0mv (2). 188.0mv unit:mVp-p
	FULL /50% LOAD 50%DUTY / 120HZ	FULL /50% LOAD 50%DUTY / 1KHZ		

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC ~ 264VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	68.5VAC ~ 264VAC
			I/P : LOW-LINE = 77VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN ( POWER ON/OFF NO DAMAGE )	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 115VAC ~ 264VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	1 / 230VAC 1.2 / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 0.43 / 230VAC I= 0.755 / 115VAC
4	LEAKAGE CURRENT	< 100uA Touch current	I/P : 264VAC O/P : MIN LOAD TA : 25°C	L-FG: 84 uA N-FG: 84 uA
5	NO LOAD POWER CONSUMPTION	< 0.10W	I/P : 230VAC O/P : MIN LOAD TA : 25°C	< 0.0541 W
6	EFFICIENCY (TYP.)	88.0%	I/P : 230VAC O/P : FULL LOAD TA : 25°C	88.92 %
7	INRUSH CURRENT (TYP.)	60A / 230VAC 30A / 115VAC twidh= 0 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 27.20A / 230VAC I= 27.20A / 115VAC
		<p>INPUT=230VAC/50HZ @ FULL LOAD CH2 : Input current (1V=1A) CH4 : AC Input Voltage</p> <p>INPUT=115VAC/50HZ @ FULL LOAD CH2 : Input current (1V=1A) CH4 : AC Input Voltage</p>		

**PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	115% ~ 150%	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta: 25°C	139.7% 264VAC 133.7% 230VAC 141.7% 115VAC Hiccup Mode
2	OVER VOLTAGE PROTECTION	13.80V ~ 16.20V	I/P: 264VAC I/P: 230VAC I/P: 80VAC O/P: MIN LOAD Ta: 25°C	15.29V 264VAC 15.28V 230VAC 15.32V 80VAC Shut down Re- power ON
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup Mode

**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated : 600V 9.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 544.00V (2). 492.00V (3). 536.00V
2	Input Capacitor	C5 Rated : 100uf 400V	I/P : 267VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1). 364.00V (2). 368.00V (3). 368.00V
3	Control IC	U1 Rated : 28.0V (max) -0.3V (min)	I/P : 267VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U1 (1). 20.40V (2). 11.20V (3). 21.60V (4). 21.20V (5). 18.60V
4	O/P Diode	D100 Rated : 80V 20.0A	I/P : 267VAC O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1). 62.00V (2). 49.00V (3). 48.00V
5	Clamp Diode	D5 Rated : 800V 2.0A	I/P : 267VAC O/P : (1)Full load continue Ta : 25°C	(1). 508.00V

**SAFETY & E.M.C. TEST**

**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 4.000KVAC /min	I/P-O/P: 4.400KVAC /min Ta : 25°C	I/P-O/P: 1.43mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE

**E.M.C. TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS
2	CONDUCTION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab

3	RADIATION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 MEDICAL AIR: 15KV / Contact: 8KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 MEDICAL INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 MEDICAL L-N:2KV;L/N-PE: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																				
1	TEMPERATURE RISE TEST	MODEL : RPS-45-7.5 1. ROOM AMBIENT BURN-IN : 1.0hrs IP: 230VAC      O/P: 100% LOAD      TA= 31.3°C 2. HIGH AMBIENT BURN-IN : 1.0hrs IP: 230VAC      O/P: 100% LOAD      TA= 44.6°C	<table border="1"> <thead> <tr> <th>NO.</th> <th>Positio</th> <th>ROOM AMBIENT</th> <th>31.3°C</th> <th>HIGH AMBIENT Ta:</th> <th>44.6°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>47.1°C</td><td></td><td>61.5°C</td><td></td></tr> <tr><td>2</td><td>LF2</td><td>46.4°C</td><td></td><td>59.4°C</td><td></td></tr> <tr><td>3</td><td>BD1</td><td>70.2°C</td><td></td><td>83.4°C</td><td></td></tr> <tr><td>4</td><td>Q1</td><td>76.3°C</td><td></td><td>89.5°C</td><td></td></tr> <tr><td>5</td><td>C5</td><td>56.0°C</td><td></td><td>69.6°C</td><td></td></tr> <tr><td>6</td><td>C40</td><td>65.4°C</td><td></td><td>79.4°C</td><td></td></tr> <tr><td>7</td><td>T1</td><td>68.1°C</td><td></td><td>79.5°C</td><td></td></tr> <tr><td>8</td><td>D100</td><td>90.6°C</td><td></td><td>103.7°C</td><td></td></tr> <tr><td>9</td><td>C105</td><td>70.0°C</td><td></td><td>82.3°C</td><td></td></tr> <tr><td>10</td><td>C106</td><td>63.6°C</td><td></td><td>75.0°C</td><td></td></tr> <tr><td>11</td><td>C107</td><td>51.2°C</td><td></td><td>62.2°C</td><td></td></tr> <tr><td>12</td><td>L100</td><td>53.2°C</td><td></td><td>64.7°C</td><td></td></tr> <tr><td>13</td><td>U1</td><td>59.2°C</td><td></td><td>73.0°C</td><td></td></tr> </tbody> </table>	NO.	Positio	ROOM AMBIENT	31.3°C	HIGH AMBIENT Ta:	44.6°C	1	LF1	47.1°C		61.5°C		2	LF2	46.4°C		59.4°C		3	BD1	70.2°C		83.4°C		4	Q1	76.3°C		89.5°C		5	C5	56.0°C		69.6°C		6	C40	65.4°C		79.4°C		7	T1	68.1°C		79.5°C		8	D100	90.6°C		103.7°C		9	C105	70.0°C		82.3°C		10	C106	63.6°C		75.0°C		11	C107	51.2°C		62.2°C		12	L100	53.2°C		64.7°C		13	U1	59.2°C		73.0°C		
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 230VAC O/P : 132% LOAD Ta : 25°C	TEST : OK																																																																																				
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 264VAC / 115VAC O/P : FULL LOAD Ta : -30.0°C	TEST : OK																																																																																				
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C NO DAMAGE	I/P : 272VAC O/P : FULL LOAD Ta : 50°C HUMIDITY= 95.0% RH	TEST : OK																																																																																				
5	TEMPERATURE COEFFICIENT	±0.03% /°C(0~50°C)	I/P : 230VAC O/P : FULL LOAD	±0.0100% /°C(0~50°C)																																																																																				
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C ~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																																																																				
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C ~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec		TEST : OK																																																																																				
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK																																																																																				



9	CAPACITOR LIFE CYCLE	:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT					
		(1) I/P : 230VAC	O/P : FULL LOAD	Ta= 25.0°C	LIFE TIME	(1).	104779.8 HRS
		(2) I/P : 230VAC	O/P : FULL LOAD	Ta= 50.0°C	LIFE TIME	(2).	19866.9 HRS
		(3) I/P : 230VAC	O/P : 75% LOAD	Ta= 50.0°C	LIFE TIME	(3).	51275.1 HRS
		(4) I/P : 230VAC	O/P : 50% LOAD	Ta= 50.0°C	LIFE TIME	(4).	97762.8 HRS
10	MTBF	MIL-HDBK-217F TOTAL FAILURE RATE : 726.2 KHRS					
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above				30000HRS @ TA 50°C	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

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