



TEST REPORT: IRM-02-12

2W Single Output Encapsulated Type

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

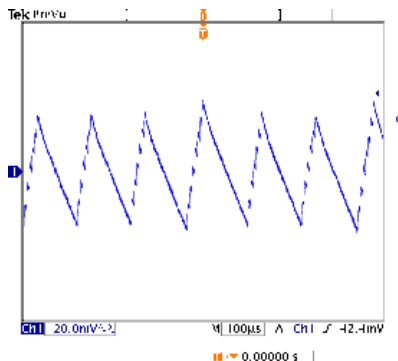
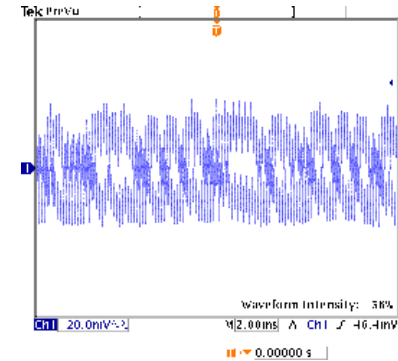
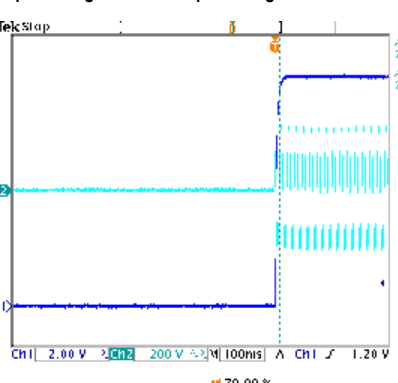
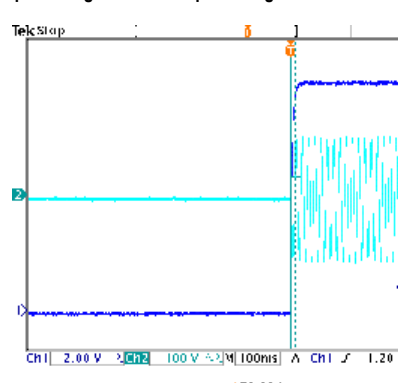
Safety Test

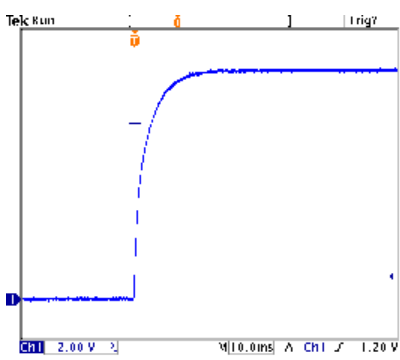
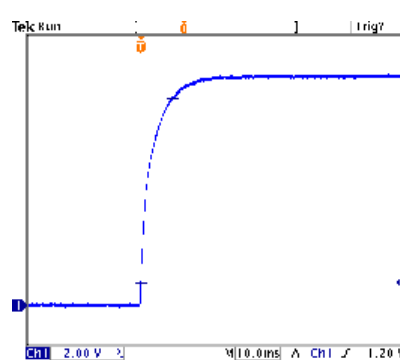
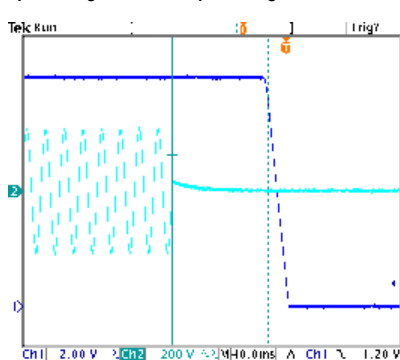
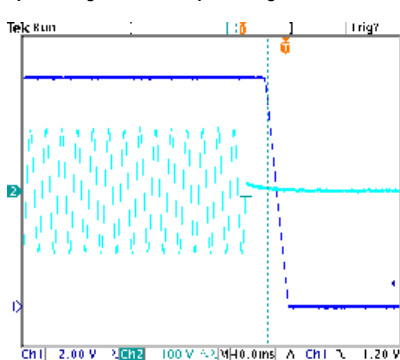
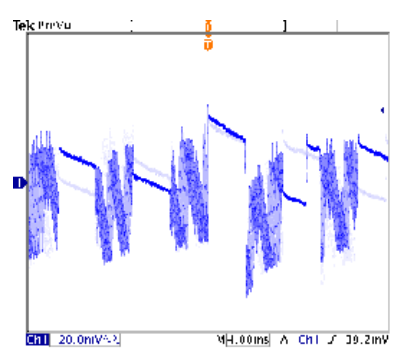
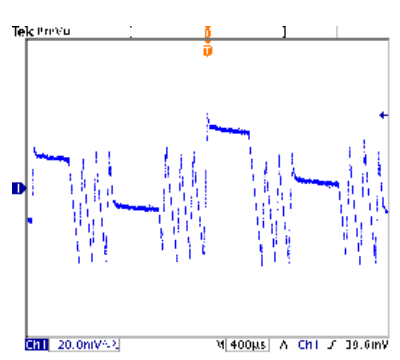
E.M.C. Test

■ RELIABILITY TEST

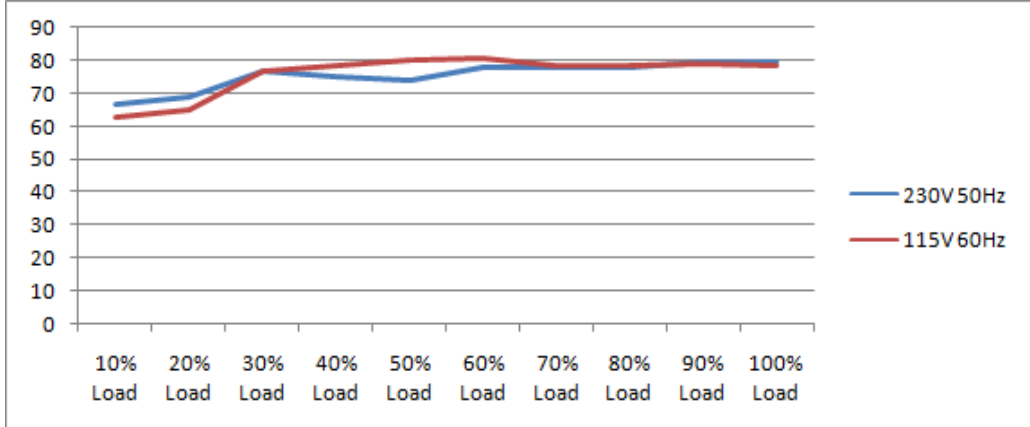
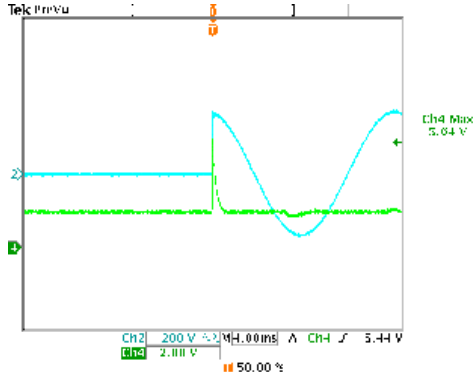
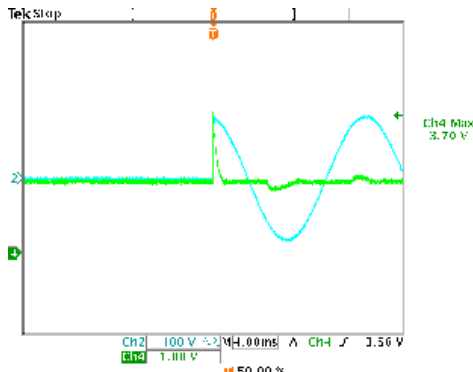
ENVIRONMENT TEST

DESIGN VERIFY TEST OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE RANGE	CH1: 11.88V ~ 12.12V	I/P : 230VAC O/P: MIN LOAD TA : 25°C	CH1: 11.95V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 2.5% ~ -2.5%	I/P : 100VAC / 305VAC O/P: FULL / MINLOAD TA= 25°C	V1: -0.42% ~ -0.50%
3	LINE REGULATION (MAX.)	V1 : 0.5% ~ -0.5%	I/P : 100VAC / 305VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ -0.08%
4	LOAD REGULATION (MAX.)	V1 : 0.5% ~ -0.5%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.00% ~ -0.08%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 3.36 %
6	RIPPLE & NOISE(Max)	V1 : 150 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 72.8 mVp-p
		high frequency :		low frequency :
				
7	SET UP TIME (MAX.)	230VAC : 600ms 115VAC : 600ms	I/P : 230VAC I/P : 115VAC	230VAC : 14ms 115VAC : 12ms
		INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	
				
	RISE TIME (MAX.)	230VAC : 30ms 115VAC : 30ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 8.4ms 115VAC : 8.4ms

8	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage													
																
9	HOLD UP TIME (TYP.)		HOLD UP TIME (TYP.)													
	<table><tr><td>230VAC</td><td>: 40ms</td></tr><tr><td>115VAC</td><td>: 12ms</td></tr></table>		230VAC	: 40ms	115VAC	: 12ms	<table><tr><td>I/P : 230VAC</td><td>: 102.0ms</td></tr><tr><td>I/P : 115VAC</td><td>: 23.2ms</td></tr><tr><td>O/P: FULL LOAD</td><td></td></tr><tr><td>TA : 25°C</td><td></td></tr></table>		I/P : 230VAC	: 102.0ms	I/P : 115VAC	: 23.2ms	O/P: FULL LOAD		TA : 25°C	
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11	DYNAMIC LOAD		DYNAMIC LOAD													
	<table><tr><td>V1 :</td><td>1200</td><td>mVp-p</td></tr></table>		V1 :	1200	mVp-p	<table><tr><td>I/P : 230VAC</td><td></td></tr><tr><td>O/P:</td><td></td></tr><tr><td>(1) Full/Min load 50% duty/120HZ</td><td></td></tr><tr><td>(2) Full/Min load 50% duty/1KHZ</td><td></td></tr><tr><td>TA : 25°C</td><td></td></tr></table>		I/P : 230VAC		O/P:		(1) Full/Min load 50% duty/120HZ		(2) Full/Min load 50% duty/1KHZ		TA : 25°C
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12	FULL /50% LOAD 50%DUTY / 120HZ		FULL /50% LOAD 50%DUTY / 1KHZ													
																

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC ~ 305VAC 120VDC ~ 430VDC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	44.0VAC ~ 305VAC 70VDC ~ 430VDC
			I/P : LOW-LINE = 97VAC HIGH-LINE = 315VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 100VAC ~ 305VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	0.030A / 230VAC 0.045A / 115VAC 0.025A / 277VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 0.01876A / 230VAC I= 0.03149A / 115VAC I= 0.01740A / 277VAC
4	LEAKAGE CURRENT	< 0.25mA	I/P : 277VAC O/P : MIN LOAD TA : 25°C	L-FG: 0.0709 mA N-FG: 0.0708 mA
5	NO LOAD POWER CONSUMPTION	< 0.075W	I/P : 230VAC O/P : MIN LOAD TA : 25°C	< 0.0344 W
6	EFFICIENCY (TYP.)	74.0%	I/P : 230VAC O/P : FULL LOAD TA : 25°C	79.38 %
				
7	INRUSH CURRENT (TYP.)	20A / 230VAC 10A / 115VAC twidth= 0 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 5.64A / 230VAC I= 3.70A / 115VAC
		INPUT=230VAC/50HZ @ FULL LOAD INPUT=115VAC/50HZ @ FULL LOAD CH2 : Input current (1V=1A) CH4 : AC Input Voltage CH2 : Input current (1V=1A) CH4 : AC Input Voltage		
 				

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	> 110%	I/P: 305VAC I/P: 230VAC I/P: 100VAC O/P: TESTING Ta: 25°C	383.0% 305VAC 323.0% 230VAC 239.0% 100VAC Hiccup Mode
2	OVER VOLTAGE PROTECTION	12.60V ~ 16.20V	I/P: 305VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD Ta: 25°C	15.10V 305VAC 15.10V 230VAC 15.10V 85VAC Shut off o/p voltage, clamping by zener diode
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup Mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated : 700V 0.4A	I/P : 315VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 315VAC VDS: (1). 638.00V (2). 674.00V (3). 628.00V
2	Input Capacitor	C6 Rated : 5uf 450V	I/P : 315VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1). 438.00V (2). 440.00V (3). 440.00V
3	Control IC	U1 Rated : 9.00V (max) -0.3V (min)	I/P : 315VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)Low Line No Load Vo(min) Ta : 25°C	U1 (1). 6.56V (2). 6.36V (3). 6.36V (4). 6.56V
5	O/P Diode	D100 Rated : 80V 2.0A	I/P : 315VAC O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1). 67.20V (2). 54.80V (3). 66.80V
6	Clamp Diode	D1 Rated : 1000V 1.0A	I/P : 315VAC O/P : (1)Full load continue Ta : 25°C	(1). 606.00V

SAFETY & E.M.C. TEST
SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.000KVAC /min	I/P-O/P: 3.300KVAC /min Ta : 25°C	I/P-O/P: 0.50mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS
2	CONDUCTION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR: 8KV / Contact: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N: 1KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

RELIABILITY TEST																																																		
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																														
1	TEMPERATURE RISE TEST	MODEL : IRM-02-12																																																
		1. ROOM AMBIENT BURN-IN : 1.0hrs																																																
		IP: 230VAC O/P: 100% LOAD TA= 18.9℃																																																
		2. HIGH AMBIENT BURN-IN : 1.0hrs																																																
		IP: 230VAC O/P: 100% LOAD TA= 73.0℃																																																
		<table><tr><td>NO.</td><td>Position</td><td>ROOM AMBIENT 18.9℃</td><td>HIGH AMBIENT Ta: 73.0℃</td></tr><tr><td>1</td><td>C101</td><td>30.1℃</td><td>81.4℃</td></tr><tr><td>2</td><td>T1</td><td>33.8℃</td><td>84.4℃</td></tr><tr><td>3</td><td>C6</td><td>31.4℃</td><td>81.4℃</td></tr><tr><td>4</td><td>BD1</td><td>32.6℃</td><td>82.3℃</td></tr><tr><td>5</td><td>R2</td><td>31.0℃</td><td>80.8℃</td></tr><tr><td>6</td><td>L1</td><td>31.9℃</td><td>81.6℃</td></tr><tr><td>7</td><td>U1</td><td>35.9℃</td><td>85.2℃</td></tr><tr><td>8</td><td>D100</td><td>31.9℃</td><td>83.4℃</td></tr><tr><td>9</td><td>D1</td><td>33.6℃</td><td>83.2℃</td></tr><tr><td>10</td><td>CASE</td><td>31.3℃</td><td>81.4℃</td></tr></table>			NO.	Position	ROOM AMBIENT 18.9℃	HIGH AMBIENT Ta: 73.0℃	1	C101	30.1℃	81.4℃	2	T1	33.8℃	84.4℃	3	C6	31.4℃	81.4℃	4	BD1	32.6℃	82.3℃	5	R2	31.0℃	80.8℃	6	L1	31.9℃	81.6℃	7	U1	35.9℃	85.2℃	8	D100	31.9℃	83.4℃	9	D1	33.6℃	83.2℃	10	CASE	31.3℃	81.4℃		
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230VAC O/P : 269.46% LOAD Ta : 25℃	TEST : OK																																														
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 305VAC / 100VAC O/P : FULL LOAD Ta : -30.0℃	TEST : OK																																														
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 75℃ NO DAMAGE	I/P : 315VAC O/P : FULL LOAD Ta : 75℃ HUMIDITY= 95.0% RH	TEST : OK																																														
5	TEMPERATURE COEFFICIENT	±0.03% /(0℃~75℃)	I/P : 230VAC O/P : FULL LOAD	±0.0000% /(0℃~75℃)																																														
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40℃ ~ +100℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																														
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35℃ ~ +80℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec		TEST : OK																																														



8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 5G (5) Test Time : 60 min in each axis (X.Y.Z) (6) Ta : 25℃	TEST : OK
9	CAPACITOR LIFE CYCLE	:SUPPOSE C101 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25.0℃ LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 75.0℃ LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 75.0℃ LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 75.0℃ LIFE TIME	(1). 158118 HRS (2). 56064 HRS (3). 62984.4 HRS (4). 70605.6 HRS
10	MTBF	MIL-HDBK-217F 1960K hrs min. MIL-HDBK-217F (25℃)	
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above 30000HRS @ TA 75℃	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

2007/3/20 A50-S014