



Test Report: EPP-120S-15

120W 3"X2" Green Open Frame Power Supply

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Control Function Test
Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test
E.M.C. Test

■ RELIABILITY TEST

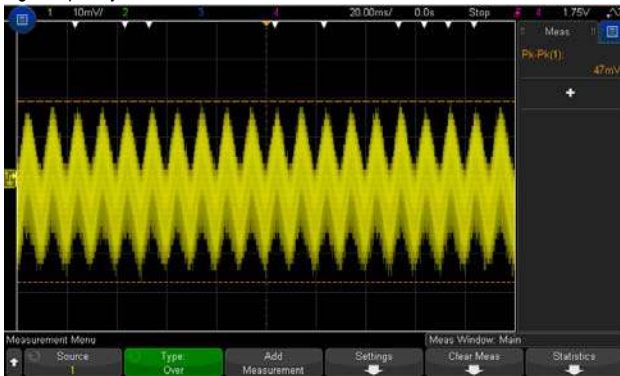
ENVIRONMENT TEST

DESIGN VERIFY TEST

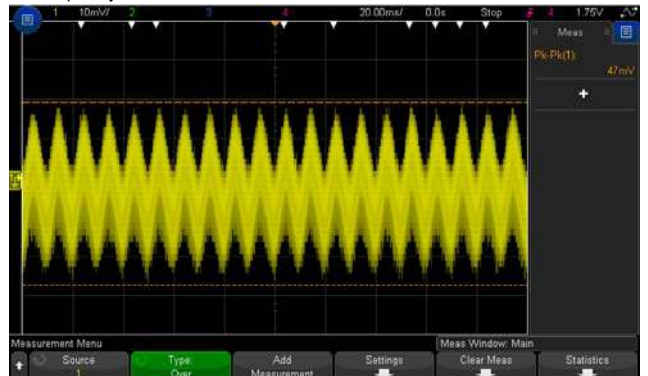
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 14.3 V~ 15.8V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	13.37V~16.72V/230VAC 13.31V~16.681V/115VAC
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -2%~ 2 %	I/P: 80VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1: -0.2 %~ 0.02%
3	LINE REGULATION (Max)	V1: -0.5 %~ 0.5 %	I/P: 80VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: -0.01 %~0.01 %
4	LOAD REGULATION(Max)	V1: -1 %~1 %	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.2 %~ 0.02%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	2.0%
6	RIPPLE & NOISE(Max)	V1: 120 mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 47mVp-p

high frequency :



low frequency :



7	SET UP TIME(Max)	230VAC/600ms 115VAC/600ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 251 ms 115VAC/ 276 ms
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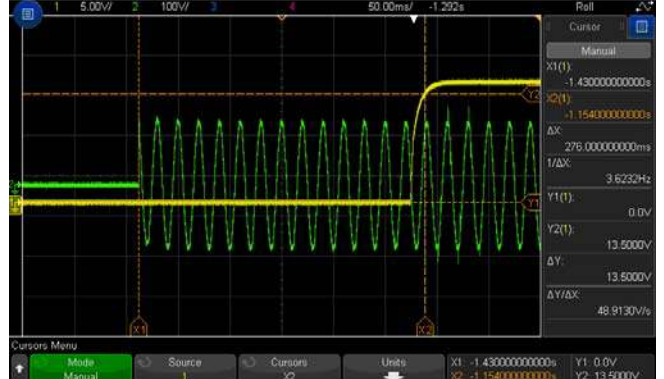
INPUT=230VAC/50HZ @ FULL LOAD

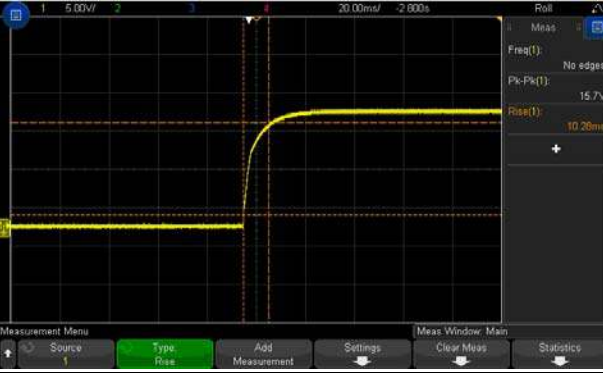
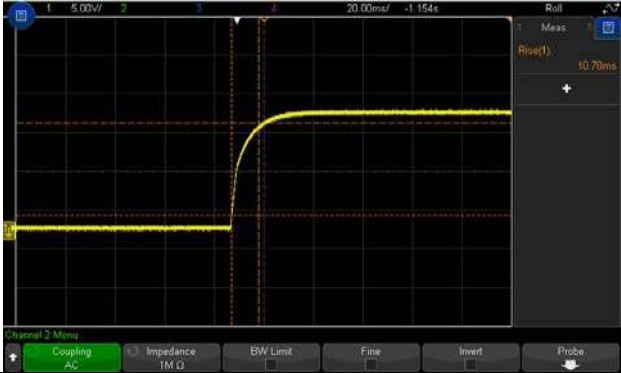
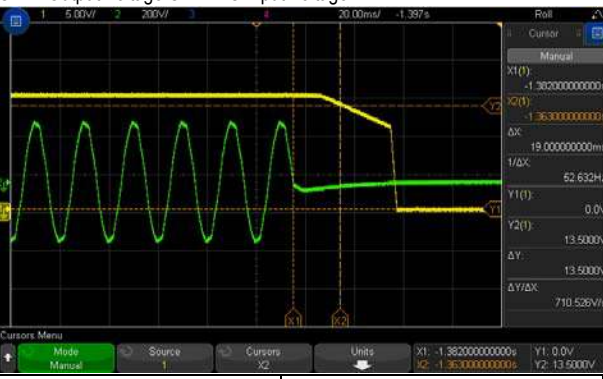
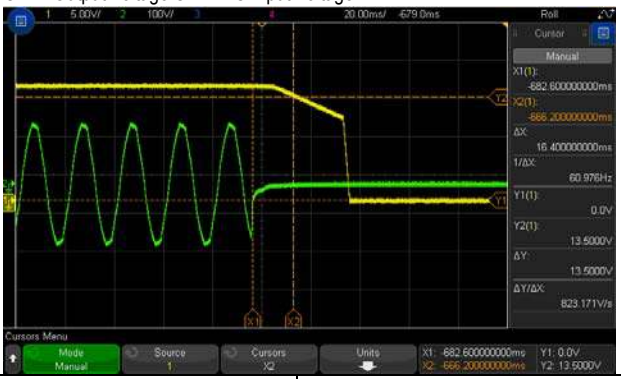
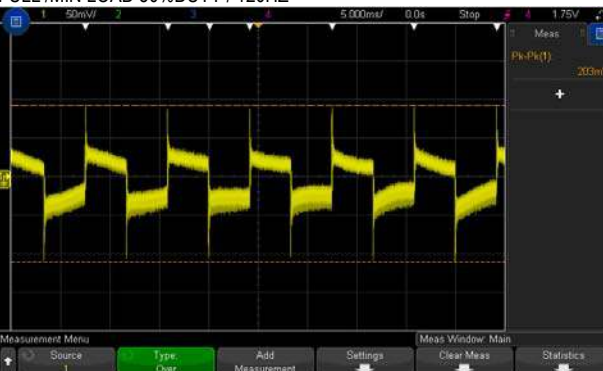

CH1 : Output Voltage CH2 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage

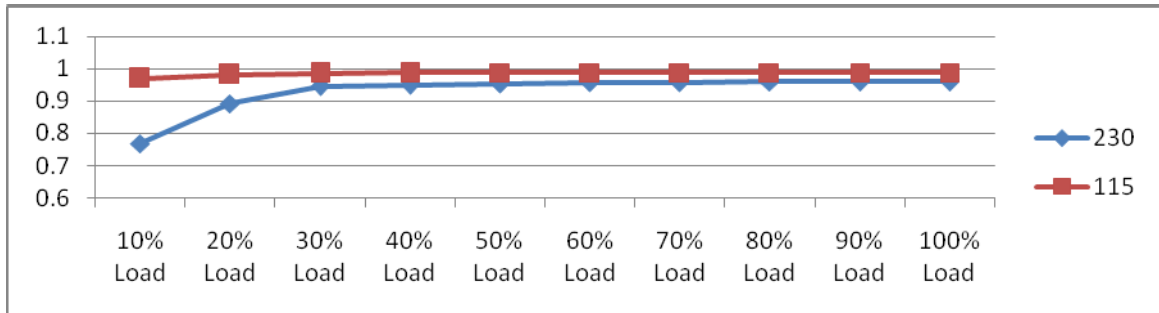


<p>8</p> <p>RISE TIME (Max)</p>	<p>230VAC/30ms 115VAC/30ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 10.28ms 115VAC/ 10.78 ms</p>
<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage</p> 	
<p>9</p> <p>HOLD UP TIME (Typ.)</p>	<p>230VAC/15ms 115VAC/15ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 19 ms 115VAC/ 16.4ms</p>
<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH4 : AC Input Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH4 : AC Input Voltage</p> 	
<p>10</p> <p>DYNAMIC LOAD</p>	<p>V1: 1500 mVp-p</p>	<p>I/P: 230VAC O/P: (1)FULL /MIN LOAD 50%DUTY / 120HZ (2)FULL /MIN LOAD 50%DUTY / 1KHZ Ta:25°C</p>	<p>203mVp-p 191mVp-p</p>
<p>FULL /MIN LOAD 50%DUTY / 120HZ</p> 		<p>FULL /MIN LOAD 50%DUTY / 1KHZ</p> 	

INPUT FUNCTION TEST

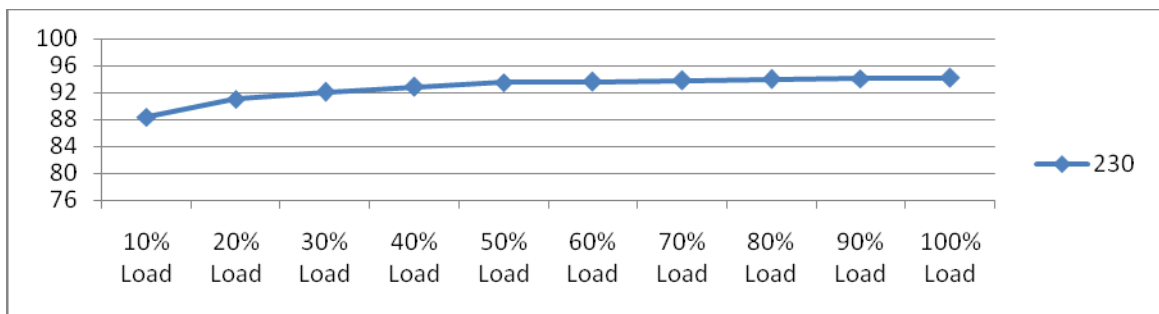
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	72 V~264V
			I/P: LOW-LINE-3V=77 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST:OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:80 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST:OK
3	INPUT CURRENT (Typ.)	230V/1.1A 115V/2.3A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I=0.55A/ 230VAC I=0.96A/ 115VAC
4	LEAKAGE CURRENT	<0.75 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	0.11 mA
5	NO LOAD CONSUMPTION	< 0.3W	I/P : 240VAC O/P : NO LOAD Ta : 25°C	<0.23W
6	POWER FACTOR (Typ.)	0.94/ 230VAC 0.98/115VAC	I/P : 230 VAC	PF=0.959/230VAC PF=0.989/115VAC
			I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	

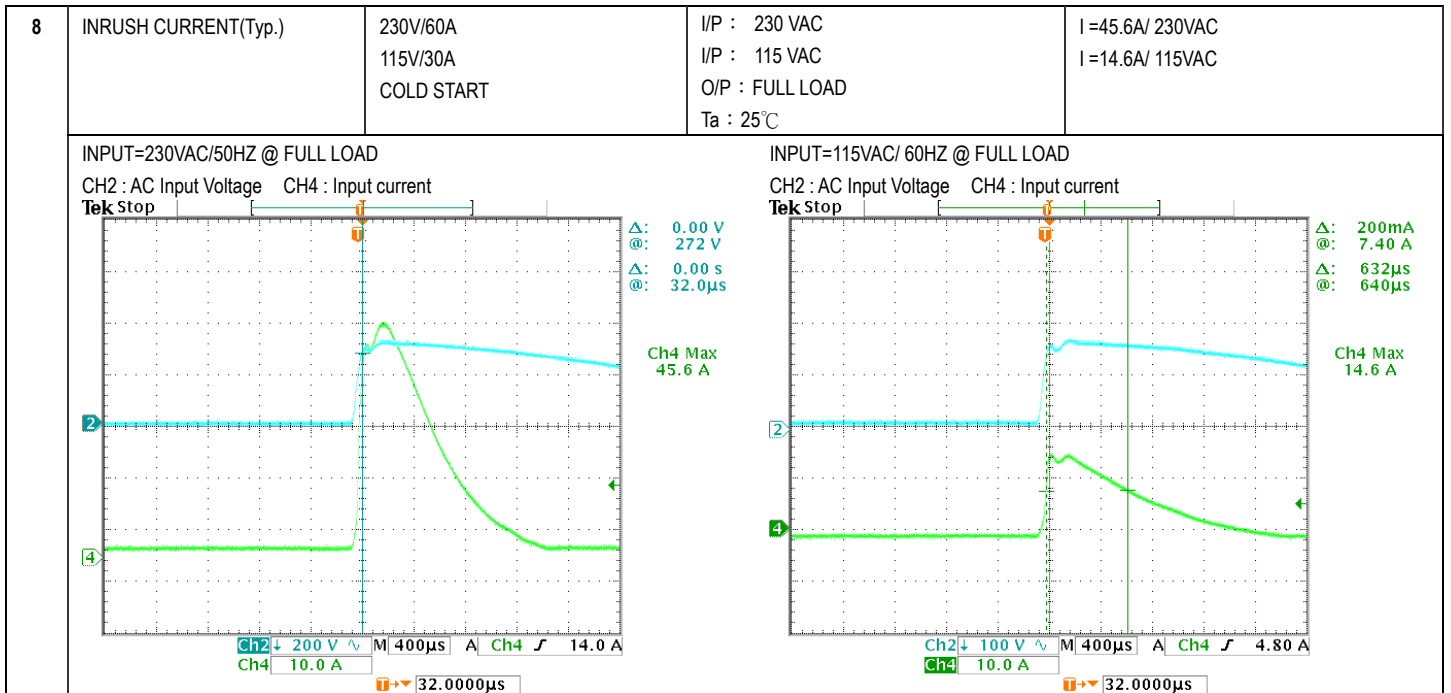
P.F vs LOAD



7	EFFICIENCY(Typ.)	92%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	94.2%
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EFFICIENCY vs LOAD





PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	130 %~160%	I/P: 264VAC I/P: 230VAC I/P:115VAC O/P:TESTING Ta:25°C	143.3%/ 264VAC 143.4%/ 230VAC 144.2%/115VAC PROTECTION TYPE : Hiccup mode ,recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	16.5V~19.5V	I/P: 264VAC I/P: 230VAC I/P: 80VAC O/P:MIN LOAD Ta:25°C	18.3V/ 264VAC 18.3V/ 230VAC 18.3V/ 80VAC PROTECTION TYPE : Shut down O/P voltage,re-power on to recover
3	OVER TEMPERATURE PROTECTION	Protection type : Shut down O/P voltage,re-power on to recover	I/P: 264VAC I/P: 90VAC O/P:FULL LOAD	O.T.P. Active Protection type : Shut down O/P voltage,re-power on to recover
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 90VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode ,recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated : 11A/ 650 V Q4 Rated : 11A/ 650 V	AC ON/OFF I/P:High-Line +3V =267V VDS: O/P: (1)Full Load	Q3 Q4 VDS: VDS: (1) 410V (1)414V



			(2)Output Short (3)Full load continue Ta:25°C	(2) 390V (3) 402V	(2)410V (3)406V
2	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : 18A/ 600V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3) Full load continue Ta:25°C	VDS: (1) 483V (2) 430V (3) 446V	
3	P.F.C DIODE	D1 Rated : 9A/ 600 V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz Ta:25°C	(1) 426V (2) 406V (3) 426V (4) 430V	
4	Diode Peak Voltage	Q101 Rated : 71 A/ 60 V Q102 Rated : 71 A/ 60 V	AC ON/OFF I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Output Short (3)Full load continue Ta:25°C	Q101: VDS: (1) 35.6V (2) 11.9V (3) 35.6V	Q102 VDS (1) 37.6V (2) 5.1V (3) 37.6V
5	Input Capacitor Voltage	C5 Rated: : 100 μ / 420 V	I/P:High-Line +3V =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	(1) 405V (2) 413V (3) 401V (4) 417V	
6	Control IC Voltage Test	PWM IC U1 Rated -0.3 V~ 30 V PFC IC U2 Rated -0.3V~30V O/P IC U101 Rated -0.3V~38V	AC ON/OFF I/P:High-Line +3V =267 V O/P:(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VRmin(LOW LINE) Ta:25°C	U1 (1) 11.6V (2) 11.6V (3) 11.6V (4) 11.6V (5) 11.4V U101 (1) 15.2V (2) 1.1V (3) 15.2V (4) 18.4V (5) 14.4V	U2 (1) 25.9V (2) 25.9V (3) 25.9V (4) 25.9V (5) 25.7V

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 4KVAC/min I/P-FG :2KVAC/min O/P-FG:1.5KVAC/min	I/P-O/P: 4.4KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG:1.8KVAC/min Ta:25°C	I/P-O/P:1.8mA I/P-FG:1.2mA O/P-FG:1.0mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100M Ω I/P-FG: 500VDC>100M Ω O/P-FG:500VDC>100M Ω	I/P-O/P: 600 VDC I/P-FG: 600 VDC O/P-FG: 600 VDC Ta:25°C	I/P-O/P: 9999M Ω I/P-FG: 9999M Ω O/P-FG: 9999M Ω NO DAMAGE

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 <input checked="" type="checkbox"/> CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
2	CONDUCTION	<input checked="" type="checkbox"/> EN55032 <input type="checkbox"/> EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	<input checked="" type="checkbox"/> EN55032 <input type="checkbox"/> EN55011 CLASS I: CLASS B CLASS II: CLASS A	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 <input type="checkbox"/> MEDICAL <u>AIR : 15KV / Contact : 8KV</u> <input type="checkbox"/> LIGHT INDUSTRY <u>AIR : 8KV / Contact : 4KV</u> <input checked="" type="checkbox"/> INDUSTRY AIR: 8KV / Contact: 4KV <input type="checkbox"/> Din rail Model : AIR: 15KV / Contact: 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
5	E.F.T	EN61000-4-4 <input type="checkbox"/> LIGHT INDUSTRY INPUT : 1KV <input type="checkbox"/> MEDICAL <input checked="" type="checkbox"/> INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
6	SURGE	IEC61000-4-5 <input type="checkbox"/> MEDICAL <input type="checkbox"/> LIGHT INDUSTRY L-N : 1KV L,N-PE : 2KV <input checked="" type="checkbox"/> INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL : RPS-120S-12 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 22.7 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 53.4 °C		

		NO	Position	ROOM AMBIENT Ta= 22.7 °C	HIGH AMBIENT Ta= 53.4 °C
		1	PCB	53.1°C	82.4°C
		2	LF1	48.1°C	76.1°C
		3	L2	67.4°C	92.5°C
		4	BD1	71.0°C	95.7°C
		5	Q1	75.9°C	97.7°C
		6	L1	77.0°C	98.4°C
		7	C5	57.2°C	79.8°C
		8	T1 COIL	93.2°C	106.4°C
		9	TI CORE	79.8°C	103.7°C
		10	RTH2	49.6°C	74.5°C
		11	C101	60.9°C	87.5°C
		12	C100	60.6°C	75.8°C
		13	L100	60.4°C	82.9°C
		14	U1	64.1°C	90.3°C
		15	U2	70.9°C	88.9°C
		16	D1	79.4°C	83.6°C
		17	Q3	82.9°C	102.3°C
		18	Q4	66.6°C	97.9°C
		19	Q101	81.2°C	105.3°C
		20	Q102	73.9°C	102.3°C
		21	C103	71.6°C	90.4°C
		22	R101	73.0°C	96.4°C
		23	R40	66.3°C	91.3°C
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)		I/P : 230 VAC O/P : 142 % LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR		I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -35 °C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C /95 %R.H NO DAMAGE		I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C (0~50°C)		I/P : 230 VAC O/P : FULL LOAD	± 0.0001 %/°C (0~50°C)
6	STORAGE TEMPERATURE TEST	-40~85°C		1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC	
7	THERMAL SHOCK TEST	-30~50°C		1. Thermal shock Temperature : -35°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test	



8	VIBRATION TEST	10 ~ 500Hz, 2G 10min./1cycle, 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C
9	CAPACITOR LIFE CYCLE	SUPPOSE C100 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 °C LIFE TIME	(1) 201512.6 HRS (2) 47660.6 HRS (3) 63599.3 HRS (4) 136254.7 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 468K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		Wangdz

2018.4.30 GP-A50-F010